

Installation, Operation, & Service Manual

Glastender®

GD24HT GLASSWASHER

A Family Company Manufacturing
In The USA Since 1969



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REVISION HISTORY

Revision	Date	Made by	Process	Details
A	DRAFT	JH	N/A	Initial release of the manual.

Glastender®

GD24HT

Glasswasher dishmachine; high-temperature, hot-water sanitizing, with a booster tank and detergent and rinse-aid chemical feeder pumps.

Equipped with Steam Elimination and Energy Recovery (SEER) system.

6" stand clearance allows cleaning beneath the machine.

The manufacturer provides technical support for all of the dishmachines detailed in this manual. We strongly recommend that you refer to this manual before making a call to our technical support staff. Please have this manual open when you call so that our staff can refer you, if necessary, to the proper page. Technical support is not available on holidays.

Contact technical support toll free at 1-888-800-5672.

Technical support is available for service personnel only.

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SCHEMATICS

208/230 V, 50/60 Hz, 1 Phase	52
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SYMBOLS



- Risk of Injury to Personnel



- Risk of Damage to Equipment



- Risk of Electrical Shock



- Caustic Chemicals



- Reference Data Plate



- Lockout Electrical Power

NOTICE - Important Note

ABBREVIATIONS & ACRONYMS

ANSI - American National Standards Institute

GHT - Garden Hose Thread

GPG - Grains per Gallon

GPM - Gallons per Minute

HP - Horse Power

Hz - Hertz

ID - Inside Diameter

kW - Kilowatts

MCA - Minimum Circuit Ampacity

MOP - Maximum Overcurrent Protection

NFPA - National Fire Protection Association

NPT - National Pipe Thread

OD - Outside Diameter

PRV - Pressure Regulating Valve

PSI - Pounds per Square Inch

V - Volts

SPECIFICATIONS

DIMENSIONS

LEGEND

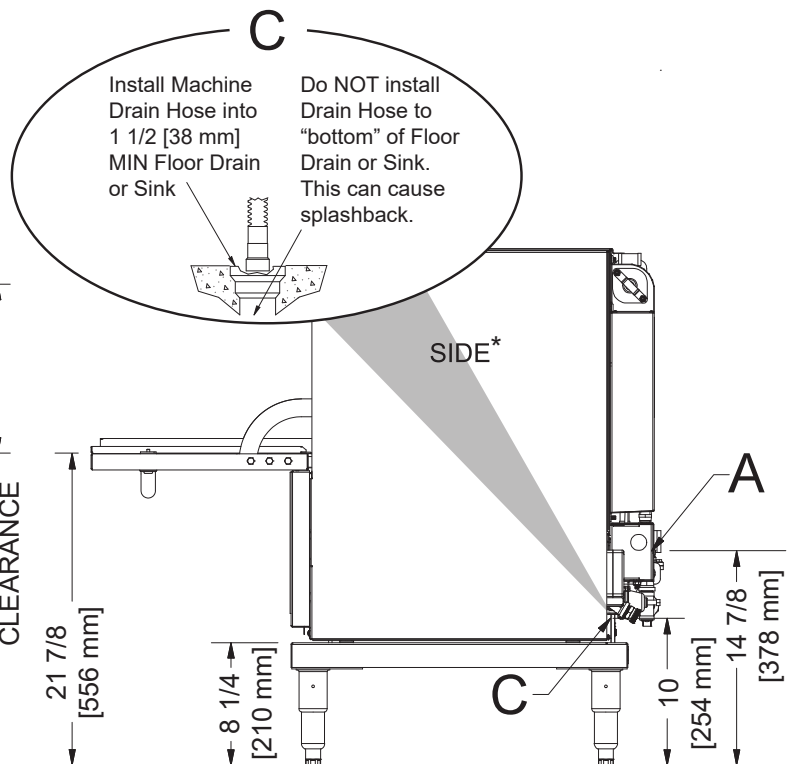
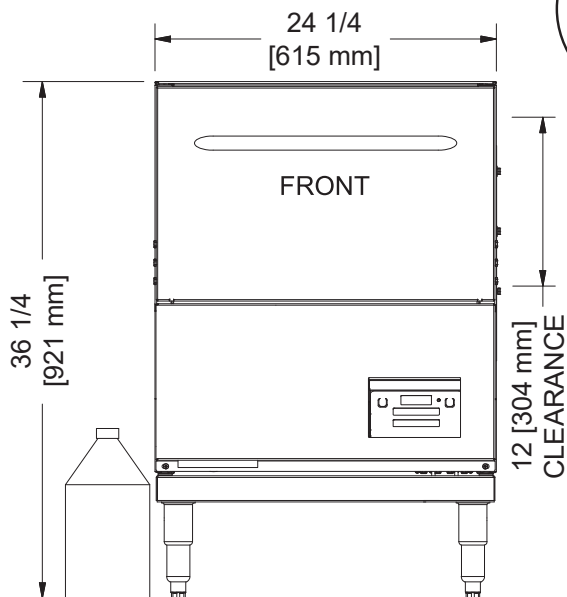
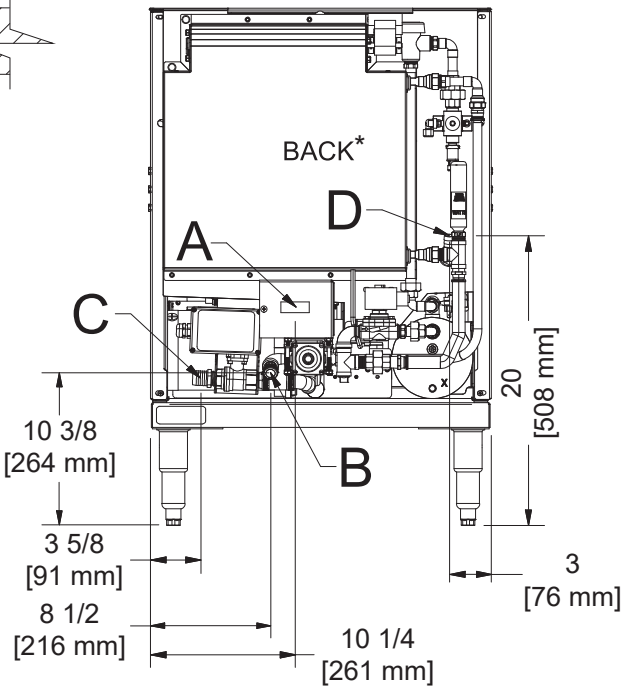
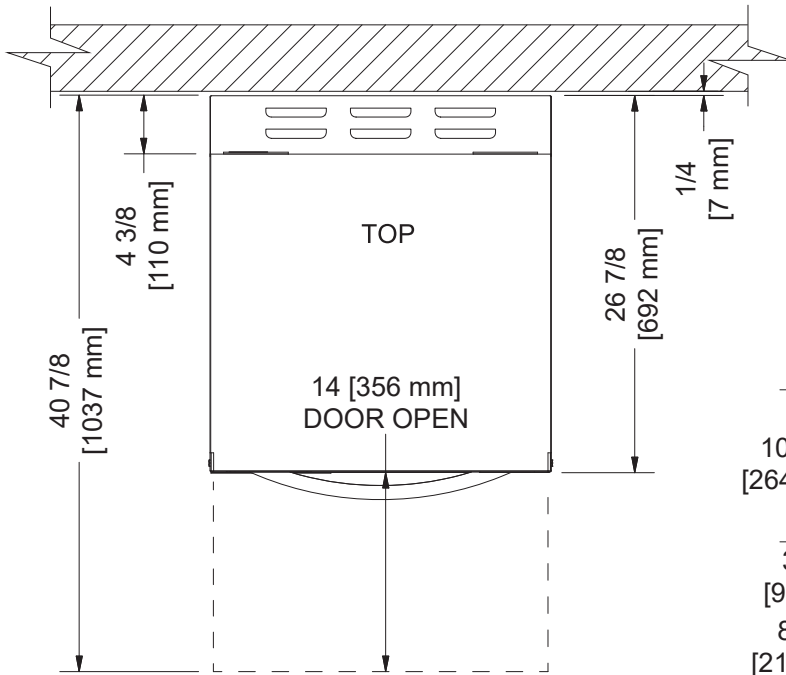
A - Electrical Connection

B - Water Inlet (with 6' Hose)
(3/4" Male GHT, connect to true
1/2" ID line, 40-90 °F)

C - Drain Connection
(5/8" ID, install into MIN
1 1/2" Drain with Air-gap)

D - Chemical Port

All dimensions from the floor
can be increased 1" using the
machine's adjustable feet.



*Back and side views shown with back panel removed.

GD24HT

Operating Capacity:

Racks per Hour	24 (20)*
Dishes per Hour	600
Glasses per Hour	864

Tank Capacity (Gallons):

Wash Tank	3
Rinse Tank	1.66



NOTICE Always refer to the machine data plate for specific electrical and water requirements. The material provided on this page is for reference only and is subject to change without notice.

Cycle Times (Seconds):

	Normal	Heavy	Extra Heavy
Wash	80	Wash 148	Wash 248
Rinse	9	Rinse 9	Rinse 9
Dwell	11	Dwell 11	Dwell 11
SEER	45	SEER 45	SEER 45
Total	145	Total 213	Total 313

Water Temperatures (°F):

Minimum Wash Temperature	155
Minimum Rinse Temperature	180
Minimum Incoming Water Temperature	40
Maximum Incoming Water Temperature	90

Incoming water is from a "cold" water line.

Other Water Requirements:

Water Flow Pressure (PSI)	10
Flow Rate Minimum (GPM)	4.0
Water Line Size (NPT)	3/4" Male GHT Connect to true 1/2" ID Line
Drain Line Size (NPT)	5/8" ID Connect to MIN 1 1/2" Drain with Air-gap
Gallons per Hour (GPH)	14.4 (12.0)**
Gallons per Rack (GPR)	0.60

*Racks per hour calculated with NSF suggested load time of :30 for front-opening dishmachines.

**Gallons per hour calculated with NSF suggested load time of :30 for front-opening dishmachines.

NOTICE



All electrical ratings provided in this manual are for reference only. Always refer to the machine data plate to get exact electrical information for this machine. All electrical work performed on machines should be done in accordance with applicable local, state, territorial, and national codes. Work should only be performed by qualified electricians and authorized service agents.

Amperage loads for motors and heaters are indicated on the machine data plate.

The electrical configurations are as follows:

Available Electrical Characteristics:

- 208 V, 60 Hz, Single-phase
- 230 V, 60 Hz, Single-phase

Available Wash Motors:

- 3/4 HP

Available Wash Tank Heaters:

- 3.3 kW (208 V)/4.0 kW (230 V)

Available Rinse Tank Heaters:

- 4.1 kW (208 V)/5.2 kW (230 V)

**GD24HT
Electrical Characteristics**

VOLTS	208	230
PHASE	1	1
FREQ	60	60
WASH MOTOR AMPS	6.6 A	6.6 A
WASH HEATER AMPS	15.7 A	17.4 A
RINSE HEATER AMPS	19.7 A	22.6 A
TOTAL LOAD	26.3 A*	29.2 A*
MCA	27.9 A	30.8 A
MOP	30 A	35 A

*The GD24HT is designed so heaters never run simultaneously. Total Load is based on higher of the two loads.

INSPECTION

Do not throw away packaging if damage is evident!

Before installing the machine, check packaging and machine for damage. Damaged packaging might be an indication of damage to the machine. If there is any type of damage to both packaging and unit, do not throw away the packaging. The machine has been inspected at the factory before shipping and is expected to arrive in new, undamaged condition. However, rough handling by carriers or others might result in damage to the machine while in transit. If this occurs, do not return the machine to the manufacturer. Instead, contact the carrier and ask them to send a representative to the site to inspect the damage and request that an inspection report be completed. Contact the carrier within 48 hours of receiving the machine as well as the dealer that sold you the machine.

UNPACKING

The machine should be unpacked and removed from the pallet before installing. Open the front door and remove all materials from inside. Once unpacked, verify there are no missing parts. If a part is missing, contact the manufacturer immediately.

PLUMBING

The plumber must flush the incoming water line!

All plumbing connections must be made to adhere to local, state, territorial, and national codes. The installing plumber is responsible for ensuring the incoming water lines are flushed of debris before connecting to the machine. Note that chips and materials from cutting processes can become lodged in the solenoid valves and prevent them from opening or closing. Any valves that are found to be fouled or defective because of foreign matter left in the water line, and any subsequent damage, are not the responsibility of the manufacturer.

See the Dimensions page and reference item "B" for water inlet connection location.

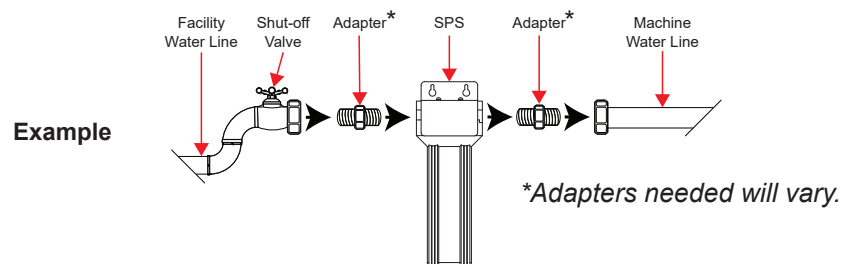
NOTICE

The manufacturer does NOT endorse "Tankless On-demand" water heaters for use with their dishmachines. The manufacturer DOES endorse, and highly recommends, the standard "Tank" style water heaters, sized to properly handle the water heating requirements of the facility.

WATER SUPPLY CONNECTIONS: WATER HARDNESS HIGHER THAN 3 GPG

A water hardness test must be performed.

A water hardness test must be performed. If water hardness is higher than 3 GPG and a water softener is not being used, install the optional Scale Prevention System (SPS) into the water line between the facility water line and the machine water line (installed at the factory). See the Scale Prevention System page for more information on the SPS. Observe proper inlet/outlet water directions. A water shut-off valve should be installed before installing the SPS to allow access for service. The water supply must be capable of a minimum of 10 PSI "flow" pressure at the recommended temperature indicated on the data plate.



WATER SUPPLY CONNECTIONS: WATER HARDNESS LOWER THAN 3 GPG

If water hardness tests at 3 GPG or lower, connect the machine water line (installed at the factory) to the facility water line. A water shut-off valve should be installed in the water line between the facility supply and the machine to allow access for service. The water supply line must be capable of a minimum of 10 PSI “flow” pressure at the recommended temperature indicated on the data plate.

PRESSURE REGULATOR

The GD24HT has a pressure regulating valve (PRV) installed at the factory to accommodate areas where water pressure fluctuates or is higher than the recommended pressure. This machine operates at 10 PSI flow pressure. Take care not to confuse static pressure with flow pressure: static pressure is line pressure in a “no flow” condition (all valves and services are closed); flow pressure is the pressure in the fill line when the valve is opened during the cycle.

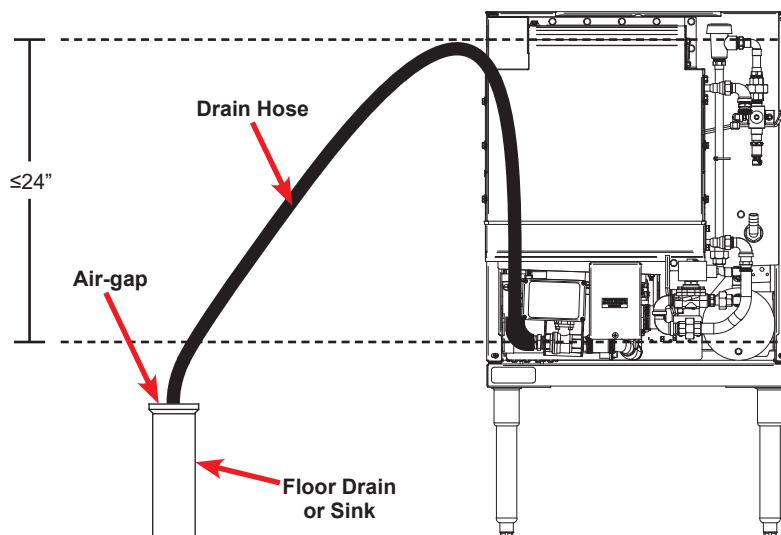
Take care not to confuse static pressure with flow pressure!

SHOCK ABSORBER

A shock absorber comes standard on the GD24HT. This prevents water hammer or hydraulic shock—induced by the solenoid valve as it operates—from causing damage to the equipment.

CONNECTING THE DRAIN LINE

The machine has a pumped (pressure) drain capable of pumping waste water to a height of 24” above the machine's drain pump and is supplied with a drain hose. There must be an air-gap between/around the machine drain hose and the floor drain or sink. The floor drain or sink must be at least 1.5 times larger than the machine drain hose. If a grease trap is required by code, it should have a flow capacity of 12 GPM.



PLUMBING CHECK

After installing the incoming fill line and drain hose, turn on the water supply to the machine. Check for any leaks and repair as required. All leaks must be repaired before operating the machine.

ELECTRICAL POWER CONNECTIONS

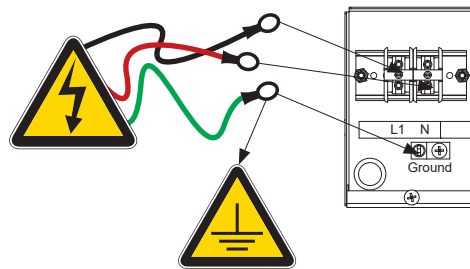


Disconnect electrical power at the breaker or disconnect switch and tag-out in accordance with procedures and codes.

Electrical and grounding conductors must comply with the applicable portions of the National Electric Code ANSI/NFPA 70 (latest edition) and/or other electrical codes.

The data plate is located on the left-front of the dishmachine. Refer to the data plate for machine operating requirements, machine voltage, total amperage, and serial number.

Remove the rear dress panel and set aside. Remove the terminal block box cover. Install 3/4" conduit into the hole in the bottom of the terminal block box. Route power wires and connect to terminal block. Install the grounding wire onto the lug provided. "DE-OX" or another similar anti-oxidation agent should be used on all power connections.



VOLTAGE CHECK



Apply power to machine. Check the incoming power at the terminal block and ensure it corresponds with the voltage listed on the data plate. If not, contact a qualified service agency to examine the problem. Do not run the machine if voltage is too high or too low. Advise all proper personnel of the location of the breaker and any problems. Replace the terminal block box cover and tighten-down the screws.

SURROUNDING AREA



This is a commercial machine and reaches temperatures that can exceed those generated by a residential machine. Surrounding countertops, cabinets, flooring material, and subflooring material must be designed and/or selected with these higher temperatures in mind.

CAUTION! *Damage to materials not recommended for higher temperatures will not be covered under warranty or by the manufacturer.*

TEMPERATURE SETPOINTS

The temperature setpoints on this unit have been set at the factory. They should only be adjusted by an authorized service agent.

LEVELING

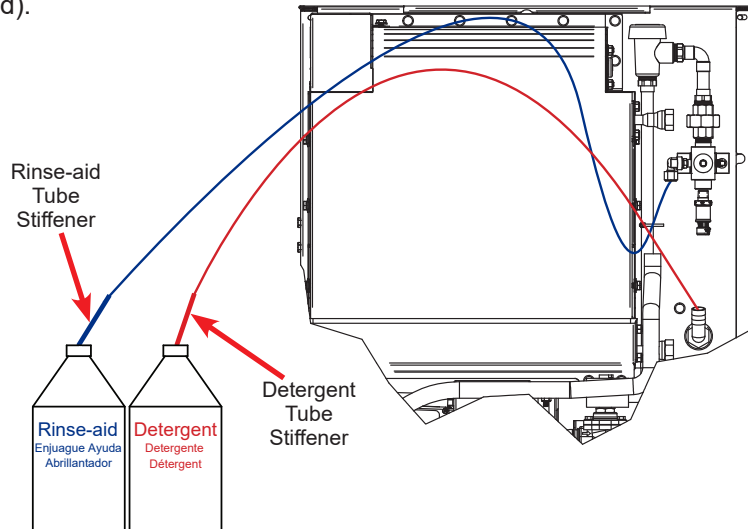
A level machine is important to prevent any damage to the machine during operation and to ensure the best possible results. The machine comes equipped with adjustable bullet feet which can be turned using a pair of pliers. Since this machine is a glasswasher unit, it should be leveled as close as possible to the unit's location before it is pushed under the counter or into place.

CHEMICAL CONNECTIONS



CAUTION! *Using deionized water or other aggressive fluids will result in corrosion and failure of components and will void the warranty.*

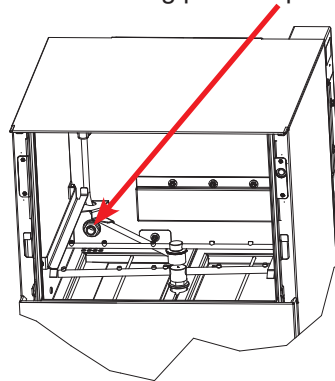
This machine is supplied with detergent and rinse-aid pumps and all necessary tubing. To connect, simply locate the chemical tubes and place the ends (with tube stiffeners) in the appropriate chemical containers (red for detergent and blue for rinse-aid).



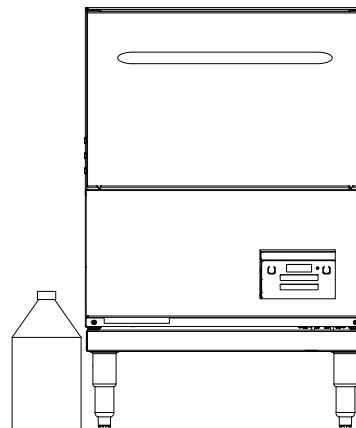
Ensure the detergent tube isn't extending past the port and into the wash chamber.



CAUTION! *Detergent tube must not extend past port into the wash chamber.*



Chemical containers can be stored near the machine. Bottoms of chemical containers cannot be located any higher than 14" from the floor.



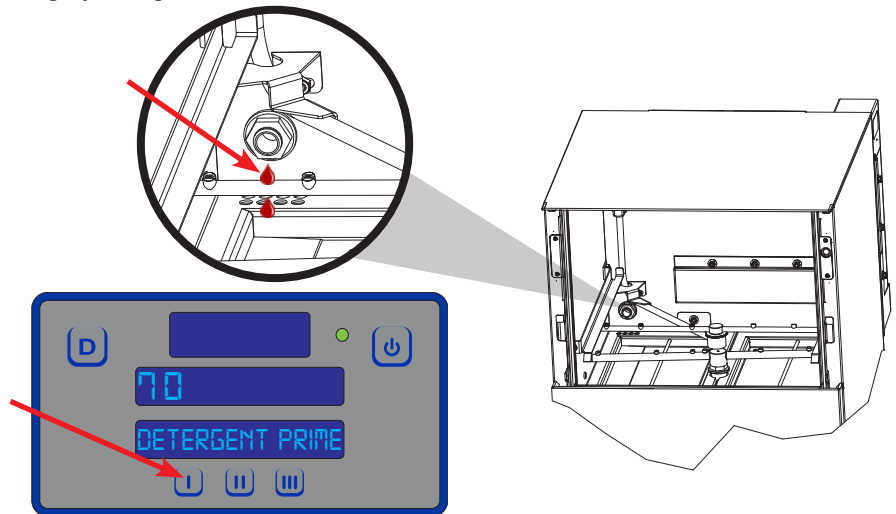
PRIMING CHEMICAL FEEDER PUMPS



Chemical feeder pumps need priming when the machine is first installed or if the chemical lines have been removed and air was allowed to enter.

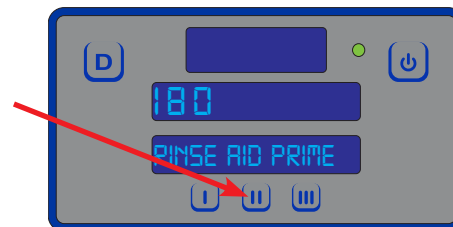
CAUTION! *Water must be in the sump and wash tank before dispensing chemicals.*

1. Verify the proper chemical tube stiffener inlet is in the proper container.
2. To prime detergent pump, press and hold I button until display shows timer. Priming cycle defaults to 70 seconds. Observe wash tank during priming cycle. If too much detergent, press I button to stop priming cycle. If not enough, run priming cycle again.



WARNING! *Some of the chemicals used in dishwashing may cause chemical burns if they come in contact with skin. Wear protective gear when handling these chemicals. If any skin comes in contact with these chemicals, immediately follow the instructions provided with the chemicals for treatment.*

3. To prime rinse-aid pump, press and hold II button until display shows timer. Priming cycle defaults to 180 seconds.



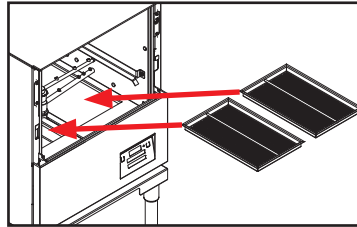
4. The amount of detergent might need adjustment depending on water quality and type of detergent. The amount of rinse-aid might need adjustment depending on water hardness and results. Refer to Programming section for instructions on adjusting amount of chemicals being dispensed.

PREPARATION

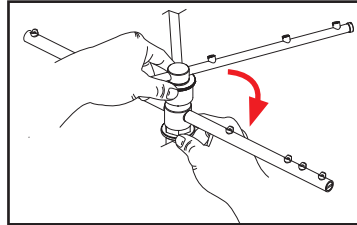


CAUTION! *The Preparation section must be followed before operating machine!*

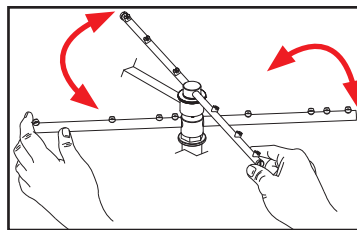
1. Verify strainers are in place and clean.



2. Ensure wash and rinse arms are screwed securely in place and end-caps are tight.



3. Verify wash and rinse arms rotate freely.



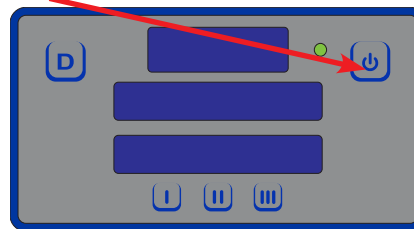
4. Confirm chemical levels are correct.

POWER UP

To energize the machine, turn on the power at the service breaker. The voltage should have been previously verified as correct. If not, the voltage must be verified before energizing the machine.

FILLING THE WASH TUB

1. Press Power button.



2. Machine will automatically begin fill cycle.
3. Once wash tub is filled, machine displays "HEATING."
4. Wait for wash temperature to display at least 155 °F and for status to display "READY" before operating machine.



WARE PREPARATION

Proper ware preparation helps ensure good results and fewer re-washes. If not done properly, ware might not come out clean and efficiency of the dishmachine will be reduced. Scraps should always be removed from ware before being loaded into a rack. Pre-rinsing and pre-soaking are good ideas, especially for silverware and casserole dishes.

Place cups and glasses upside-down in racks so they don't hold water during the cycle. This machine sanitizes as well as cleans. To do this, ware must be properly prepared before being placed in machine.

WASHING A RACK OF WARE

1. Ensure machine is on, at operating temperature, and status displays "READY."



2. Choose cycle.

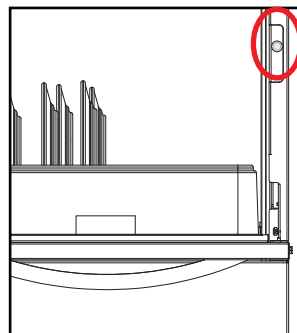


- Cycle I**
145 Seconds
Normally-soiled Ware
- Cycle II**
213 Seconds
Heavily-soiled Ware
- Cycle III**
313 Seconds
Extremely-soiled Ware

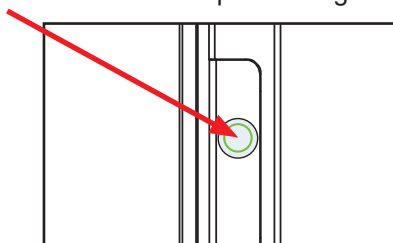
If Cycle II or III is chosen, machine will stay in that cycle until another is chosen.

3. Open door and load rack.

4. Push Start button.



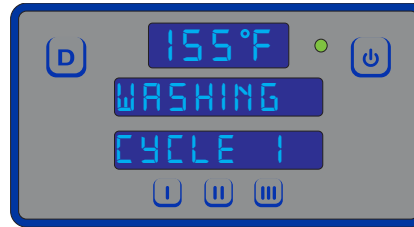
5. LED will turn green. Operator has three seconds to close door before LED goes out and START button must be pressed again.



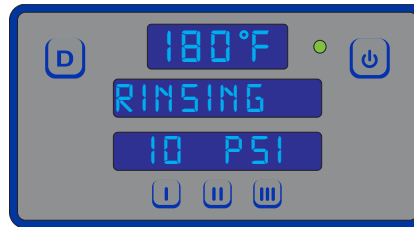
WASHING A RACK OF WARE

Temperature shown is the minimum required temperature.

6. Wash cycle automatically starts when door is closed.



7. After the wash cycle is complete, the machine will automatically enter the rinse cycle.

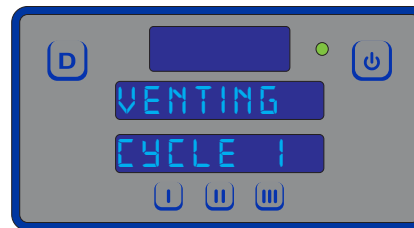


Temperature shown is the minimum required temperature.

8. Once the rinse cycle is complete, the machine will automatically enter the sanitize cycle.



9. After the sanitize cycle is complete, the machine will automatically enter the venting cycle.



10. After the venting cycle is complete, the machine will automatically go back to being "READY." Open door and remove rack of ware. To start another cycle, load another rack of ware, push Start button, and close door.



OPERATIONAL INSPECTION

Based on use, the strainers might become clogged with soil and debris as the workday progresses. Operators should regularly inspect the strainers to ensure they have not become clogged. Clogged strainers will reduce the washing capability of the machine. Instruct operators to clean out the strainers at regular intervals or as required by workload. Do NOT beat strainers to remove soil and debris!

SHUTDOWN & CLEANING

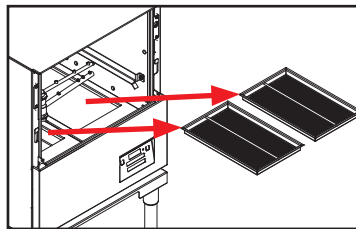
1. Close door and turn machine off by pushing Power button.



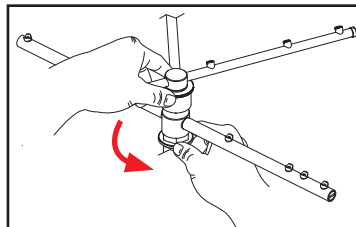
2. Drain valve will activate and empty machine of water.
3. When draining stops, remove and clean strainers and set aside.



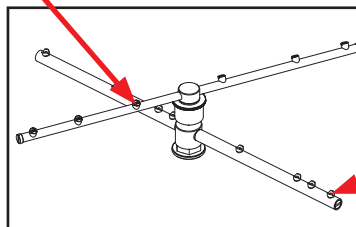
CAUTION! Do NOT beat strainers to remove soil and debris!



4. Unscrew wash and rinse arms from manifolds.



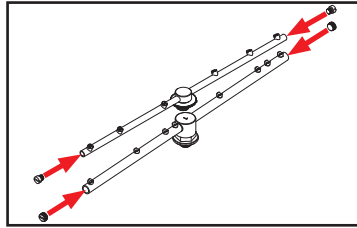
5. Verify nozzles and arms are free from obstruction. If clogged, remove end-caps, clean nozzles with a brush, and flush with fresh water.



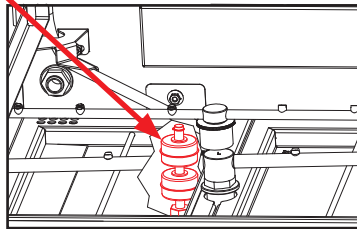
SHUTDOWN & CLEANING

Use a screwdriver to ensure end-caps are tight.

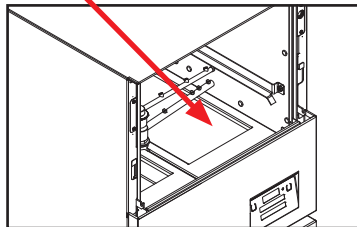
6. Replace end-caps and use a screwdriver to tighten.



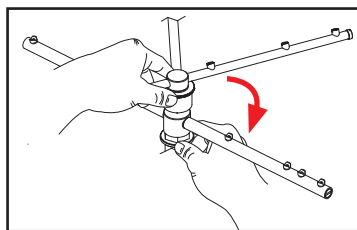
7. Ensure float (located under left strainer) is free of debris.



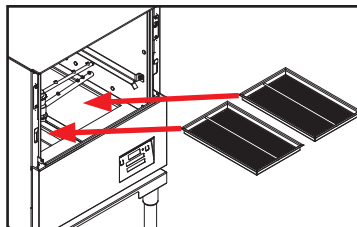
8. Spray or wipe out interior of machine.



9. Replace wash and rinse arms.



10. Replace strainers and ensure they are laying flat.



11. Use stainless steel polish to clean and protect outside of machine.

DELIMING In order to maintain machine at its optimum performance level, lime and corrosion deposits must be removed. The frequency for deliming will be based on water conditions. A deliming solution is available from your chemical supplier. Read and follow all instructions on the label.

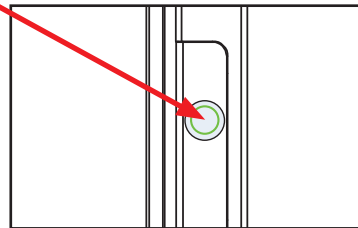
If machine is equipped with an SPS and lime is becoming a frequent problem, the cartridge needs replaced. To order a replacement cartridge, see Scale Prevention System page.

To delime machine:

1. Remove rinse arms and place in sink with deliming solution (leave for amount of time recommended by chemical supplier).
2. Replace rinse arms.
3. If machine is full of water, close door, press Power button, and allow machine to drain and shut-off.
4. Follow Filling the Wash Tub section of this manual.
5. Press Delime button on display. Status will display "DELIME."



6. Open door and add amount of deliming solution recommended by chemical supplier.
7. Press Start button.



8. Close door within three seconds.
9. Machine will delime, drain, and refill.
10. Wait five minutes, then inspect machine. If machine is not delimed, run again.
11. When clean, press Delime button. Status will display "READY."
12. Run machine through two regular cycles to remove residual deliming solution.
13. Machine is now ready for normal operation.

DETERGENT CONTROL

Detergent usage and water hardness are two factors that greatly contribute to the machine's operating efficiency. Using the proper amount of detergent can become a source of substantial savings. A qualified water-treatment specialist can determine what is needed for maximum efficiency from the detergent.

- Hard water greatly affects the performance of the machine, causing the amount of detergent required for washing to increase. If the machine is installed in an area with hard water, the manufacturer recommends the installation of water treatment equipment.
- Deposited solids from hard water can cause spotting that will not be removed with a drying agent. Treated water will reduce this occurrence.
- Treated water might not be suitable for use in other areas of operation and it might be necessary to install a water treatment system for the water going to the machine only. Discuss this option with a qualified water treatment specialist.
- Properly train operators on how much detergent is to be used per cycle. Meet with a water treatment specialist and chemical supplier to discuss a complete training program for operators.
- Water temperature is an important factor in ensuring the machine functions properly, and the machine's data plate details what the minimum temperatures must be for the incoming water supply, the wash tank, and the rinse tank. If minimum requirements are not met, it's possible that dishes will not be clean or sanitized.
- Instruct operators to observe the required temperatures and to report when they fall below the minimum allowed. A loss of temperature can indicate a larger problem.

**ENERGY SAVER MODE**

After no cycle for 30 minutes, Energy Saver Mode initiates and the wash heater thermostat turns off. This conserves energy while the machine is idle. Pushing the start button at any time after Energy Saver Mode is activated turns on the wash heater thermostat, runs a cycle to reheat the wash tank, and resets the timer.

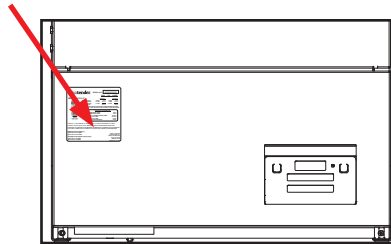
PREVENTATIVE MAINTENANCE

The manufacturer highly recommends that any maintenance and repairs not specifically discussed in this manual only be performed by qualified service personnel. Performing maintenance on the machine may void a warranty.

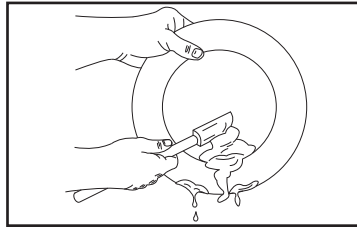
By following the operating and cleaning instructions in this manual, users should get the most efficient results from the machine. As a reminder, here are some steps to ensure that the machine is used properly:



1. Ensure water temperatures match those listed on machine data plate (front-left of machine).



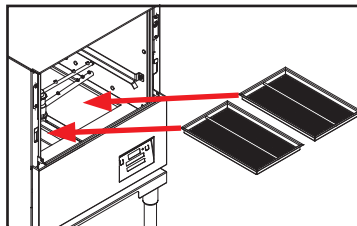
2. Remove as much soil as possible from ware before loading into racks.



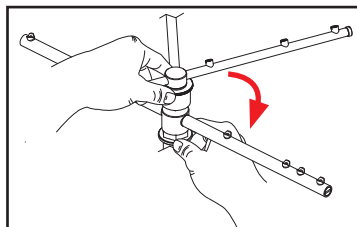
3. Ensure strainers are in place, laying flat in tub, and free of soil and debris before operating the machine. To clean strainers, wipe them out with a rag and rinse under a faucet. For stubborn debris, use a toothpick. Do not beat strainers on waste cans; once bent, they will not work properly.



CAUTION! Do NOT beat strainers to remove soil and debris!

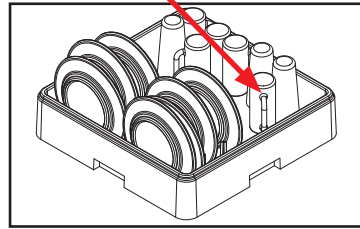


4. Ensure all wash and rinse arms are secure in machine before operating.



**PREVENTATIVE
MAINTENANCE**

5. Do not overfill racks.
6. Ensure glasses are placed upside-down in rack.



7. Ensure all chemicals being injected into machine have been verified at correct concentrations.
8. Clean machine at end of every workday (see Shutdown and Cleaning section).
9. If hard water is present, install an SPS into the water line connecting to machine (see Water Supply Connections section).
10. Always contact a qualified service agency whenever a serious problem arises.
11. Follow all safety procedures, whether listed in this manual or put forth by local, state, or national codes/regulations.

MODEL CONFIRMATION

A transparent guide to locating the programming buttons is included with machine, behind the kick panel. Lay the guide over the display and press where indicated.



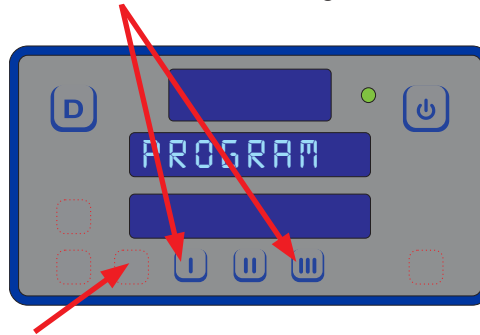
CAUTION! Machine will not operate properly with wrong program number!

To access programming, machine should be on and not in cycle.

Programming buttons (up-arrow, down-arrow, and select) are hidden on display and are shown below as red outlines.

Factory Setup (Model Selection)

1. Press and hold I and III buttons until "Program" starts flashing (2–3 seconds).



2. Press select button.
3. Use up-arrow or down-arrow button to change program number to seven.



4. Press select button.
5. "Program" will flash.
6. Press delime button to exit.



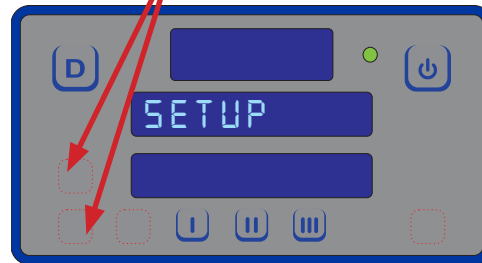
USER SETUP

To access programming mode, machine should be on and not in cycle.

Programming buttons (Up-arrow, Down-arrow, and Select) are hidden on display and are shown below outlined with red dots.

A transparent guide to locating the programming buttons is included with machine, behind the kick panel. Lay the guide over the display and press where indicated.

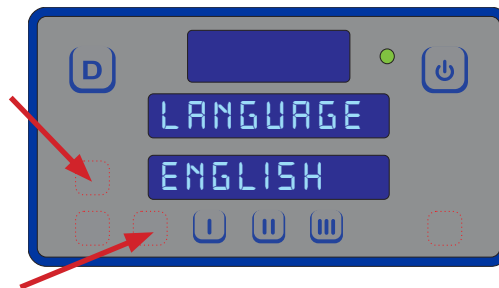
1. Press and hold Up-arrow and Down-arrow buttons until "Setup" flashes (2–3 seconds).



2. Display will then change to "Version" and show firmware versions of the I/O module and display.
3. Use Up-arrow button to cycle through adjustable settings (will be flashing).



4. Press Select button to choose setting to change.
 - Regardless of category, Steps 5–7 remain the same.
5. Use Up-arrow button to change options (will be flashing). Numerical options are shown in top window.



6. Press Select button to accept changes.
7. Press Delime button to exit.

ADJUSTABLE SETTINGS

- Language
- Temperature Scale
- Wash Temperature
- Boost Temperature
- Wash Offset
- Rinse Offset
- Boost Offset
- Spare Offset
- Detergent Dispense Time
- Rinse-aid Dispense Time
- Detergent Priming Time
- Rinse-aid Priming Time
- Saver Wash Temp
- Saver Activation Delay

DISPLAY SHOWS	POSSIBLE CAUSES	REMEDY
"F1 Service needed," "No water in Booster"	<ol style="list-style-type: none"> 1. Low or no water pressure. 2. Faulty inlet valve or fill relay. 3. Contactor to booster heater not turning off. 4. Faulty temperature input (P12) on IO module. 5. Faulty temperature probe (T3). 6. Faulty float switch allows heaters to operate with no water in tub. 	<ol style="list-style-type: none"> 1. Verify incoming water pressure is 10 ± 2 PSI. 2. Verify that fill relay is supplying voltage to fill solenoid. Replace faulty component. 3. Check for welded contacts. Verify that output from IO module turns off when above the set temperature. 4. Substitute a 1.2 kΩ resistor for T3, and verify that booster heater turns off. If not, replace IO module. 5. Verify that the booster-probe resistance is correct with respect to temperature (see table on pg. 24). If not, replace T3. 6. Replace float switch.
"F2 Service needed," "Check booster thermostat"	<ol style="list-style-type: none"> 1. Contactor to booster heater not turning off. 2. Faulty temperature input (P12) on IO module. 3. Faulty temperature probe (T3). 	<ol style="list-style-type: none"> 1. Check for welded contacts. Verify that output from IO module turns off when above the set temperature. 2. Substitute a 1.2 kΩ resistor for T3, and verify that booster heater turns off. If not, replace IO module. 3. Verify that the booster probe resistance is correct with respect to temperature (see table on pg. 24). If not, replace T3.
"F3 No water in wash tank," "Check inlet water and door"	<ol style="list-style-type: none"> 1. Malfunction of fill solenoid or fill relay. 2. Door is open, which inhibits fill mode. 3. Faulty door switch. 	<ol style="list-style-type: none"> 1. Replace faulty component. 2. Close door to activate door switch. 3. Replace or adjust door switch.
"F4 Service needed," "Check incoming power"	<ol style="list-style-type: none"> 1. Incoming power not properly connected. 2. L3 is missing (3-phase machines only). 	<ol style="list-style-type: none"> 1. Check connections to heater. 2. Verify that L3 is present and connected properly.
"F5 Service needed," "Check booster thermostat and high limit"	<ol style="list-style-type: none"> 1. Faulty temperature input (P12) on IO module. 2. Faulty temperature probe (T3). 3. Faulty high-limit switch. 4. Faulty booster heater. 5. Booster-heater contactor not energizing. 	<ol style="list-style-type: none"> 1. Substitute a 1.8 kΩ resistor for T3, and verify that booster heater turns on. If not, replace IO module. 2. Verify that T3 resistance is consistent with the table on pg. 24. If not, replace T3. 3. Replace high-limit switch. 4. Check booster heater for proper resistance. Replace if incorrect. 5. Verify that drive voltage to contactor coil is present during a call for heat and that contactor closes. If voltage is present, replace contactor. If voltage is not present, check wiring.

DISPLAY SHOWS	POSSIBLE CAUSES	REMEDY
"F6 Service needed," "No water in wash tank"	<ol style="list-style-type: none"> 1. Low or no water pressure. 2. Faulty inlet valve or fill relay. 3. Contactor to wash heater not turning off. 4. Faulty temperature input (T1) on IO module. 5. Faulty temperature probe (T1). 6. Faulty float switch allows heaters to operate with no water in tub. 	<ol style="list-style-type: none"> 1. Verify incoming water pressure is 10 ± 2 PSI. 2. Verify that fill relay is supplying voltage to fill solenoid. Replace faulty component. 3. Check for welded contacts. Verify that output from IO module turns off when above the set temperature. 4. Substitute a 1.2 kΩ resistor for T1, and verify that wash heater turns off. If not, replace IO module. 5. Verify that T1 resistance is correct with respect to temperature (see table on pg. 24). If not, replace T1. 6. Replace float switch.
"F7 Service needed," "Check wash tank thermostat"	<ol style="list-style-type: none"> 1. Contactor to wash heater not turning off. 2. Faulty temperature input (P10) on IO module. 3. Faulty temperature probe (T1). 	<ol style="list-style-type: none"> 1. Check for welded contacts. Verify that output from IO module turns off when above the set temperature. 2. Substitute a 1.2 kΩ resistor for T1, and verify that wash heater turns off. If not, replace IO module. 3. Verify that T1 resistance is correct with respect to temperature (see table on pg. 24). If not, replace T1.
"F8 No water in wash tank," "Check inlet water and door"	<ol style="list-style-type: none"> 1. Malfunction of fill solenoid or fill relay. 2. Door is open, which inhibits fill mode. 3. Faulty door switch. 	<ol style="list-style-type: none"> 1. Replace faulty solenoid or fill relay. 2. Close door to activate door switch. 3. Replace or adjust door switch.
"F9 Service needed," "Check incoming power"	<ol style="list-style-type: none"> 1. Incoming power not properly connected. 2. L3 is missing (3-phase machines only). 	<ol style="list-style-type: none"> 1. Check connections to heater. 2. Verify that L3 is present and connected properly.
"F10 Service needed," "Check wash tank thermostat and high limit"	<ol style="list-style-type: none"> 1. Faulty temperature input (T1) on I/O module. 2. Faulty temperature probe (T1). 3. Faulty high-limit switch. 4. Faulty wash heater. 5. Wash-heater contactor not energizing. 	<ol style="list-style-type: none"> 1. Substitute a 1.8 kΩ resistor for T1, and verify that wash heater turns on. If not, replace I/O module. 2. Verify that T1 resistance is correct with respect to temperature (see table on pg. 24). If not, replace T1. 3. Replace high-limit switch. 4. Check wash heater for proper resistance. Replace if incorrect. 5. Verify that drive voltage to contactor coil is present during a call for heat and that contactor closes. If voltage present, replace contactor. If voltage not present, check wiring.
F11 Service needed —check wash tank thermostat	Faulty temperature probe (T1).	Replace probe that connects to P10.


DISPLAY SHOWS	POSSIBLE CAUSES	REMEDY
"F12 Service needed," "Check booster thermostat"	Faulty temperature probe (T3).	Replace probe that connects to P13.
"F13 Communication error," "Check 6-pin cable"	<ol style="list-style-type: none"> 1. Loose connection in 6-pin cable between display board and I/O module. 2. Faulty 6-pin cable between display board and I/O module. 3. Faulty communication port on I/O module or display board. 	<ol style="list-style-type: none"> 1. Fully disconnect 6-pin cable at each end, and reconnect each end until a click is heard. 2. Inspect for broken wire or unseated terminal by gently pulling on each wire at each end of the cable. Reseat any loose terminals by inserting it fully into the housing using long-nosed pliers. Replace cable if broken wire is found. 3. Temporarily substitute a verified good display board, and check if F13 message recurs. If so, repeat substitution with a good I/O module.
"F14 Service needed," "Check incoming water pressure or pressure switch"	<ol style="list-style-type: none"> 1. Low or no water pressure. 2. Faulty pressure switch. 3. Faulty fill valve or fill valve not receiving power. 	<ol style="list-style-type: none"> 1. Verify correct PSI. 2. Replace pressure switch. 3. Check continuity and replace if faulty.
"F16 LLC violation"	Faulty or corroded probe.	Clean or replace probe.
"F17 Excessive inlet temp"	Inlet water supply too hot.	Ensure inlet water supply is at required temperature.

RESISTANCE-TO-TEMPERATURE VALUES

R (kΩ)	°F
11.58	69.8
10.37	75.2
9.30	80.6
7.78	89.6
3.05	140.0
2.54	150.8
2.18	159.8
1.58	179.6
1.45	185.0
1.33	190.4
1.16	199.4
0.96	212.0




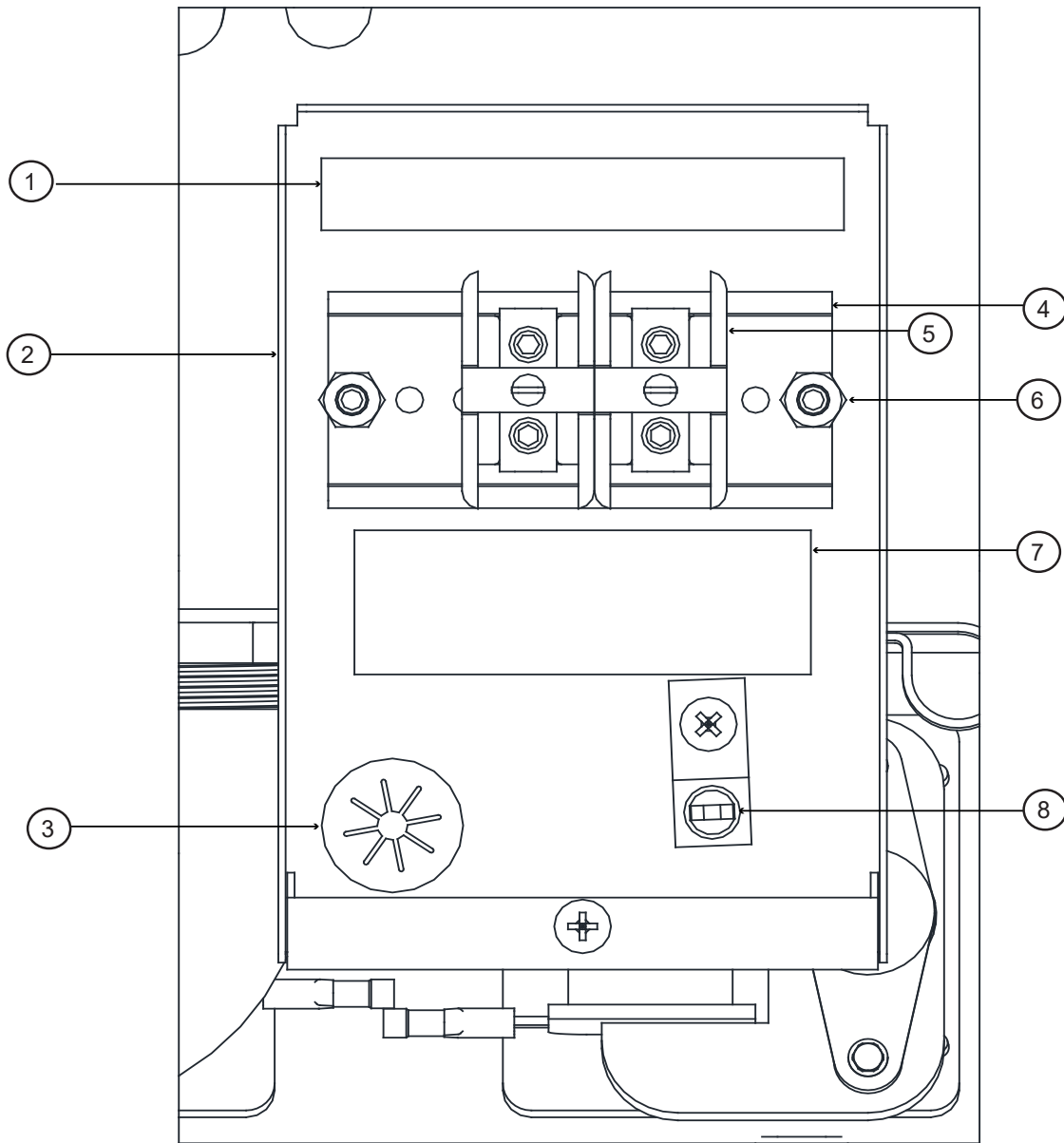
WARNING! Inspection, testing, and repair of electrical equipment should only be performed by qualified service personnel. Certain procedures in this section require electrical tests or measurements while power is applied to the machine. Exercise extreme caution at all times. If test points are not easily accessible, disconnect power, attach test equipment, and reapply power to test. When replacing electrical parts, disconnect power at circuit breaker.

OBSERVATION	POSSIBLE CAUSE	REMEDY
Water overflow from bottom of door. 	<ol style="list-style-type: none"> 1. Clogged drain. 2. Machine not level. 3. Excessive inlet pressure. 4. Detergent foaming. 5. Wash or rinse arm end-cap missing. 	<ol style="list-style-type: none"> 1. Remove obstruction. 2. Level machine or increase height to the front. 3. Install pressure regulating valve or adjust if one is present. Ensure flow meets data plate specification. 4. Reduce detergent quantity. 5. Replace end-cap.
Wash motor doesn't operate on wash.	<ol style="list-style-type: none"> 1. Loose or broken wires. 2. Defective Start button. 3. Defective motor contactor. 	<ol style="list-style-type: none"> 1. Reconnect or replace wires in motor. 2. Adjust button or replace. 3. Replace.
Little or no water coming through the rinse assemblies.	<ol style="list-style-type: none"> 1. Limed-up rinse heads or piping. 2. Low water pressure. 	<ol style="list-style-type: none"> 1. Delime rinse heads. 2. Increase pipe size to machine. Adjust pressure regulating valve.
Rinse water runs continuously with breaker turned off.	<ol style="list-style-type: none"> 1. Defective plunger in solenoid valve. 2. Defective diaphragm in solenoid valve. 	<ol style="list-style-type: none"> 1. Replace plunger. 2. Replace diaphragm.



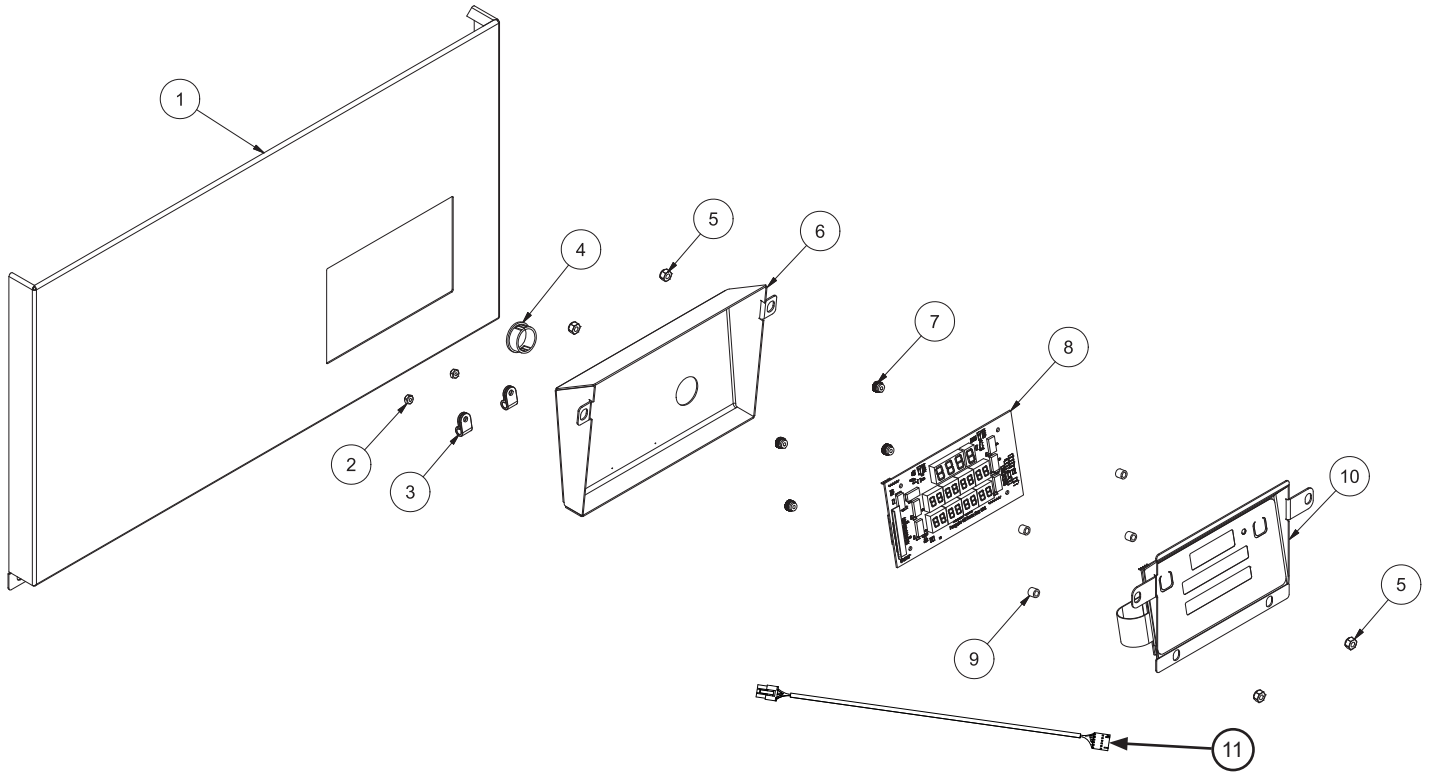
WARNING! Inspection, testing, and repair of electrical equipment should only be performed by qualified service personnel. Certain procedures in this section require electrical tests or measurements while power is applied to the machine. Exercise extreme caution at all times. If test points are not easily accessible, disconnect power, attach test equipment, and reapply power to test. When replacing electrical parts, disconnect power at circuit breaker.

OBSERVATION	POSSIBLE CAUSE	REMEDY
Wash temperature not within range.	<ol style="list-style-type: none"> 1. Water level low. 2. RTD setpoint too low. 3. Defective RTD. 4. Wash heater defective. 5. Defective heater contactor. 	<ol style="list-style-type: none"> 1. Check water level. If low, run new fill cycle. 2. Adjust setpoint. 3. Replace RTD. 4. Replace heater element. 5. Replace contactor.
Rinse temperature not within range. 	<ol style="list-style-type: none"> 1. RTD is defective. 2. Incoming rinse water does not meet minimum temperature on machine data plate. 3. Rinse heater damaged. 4. Setpoint screens set low. 5. Defective heater contactor. 	<ol style="list-style-type: none"> 1. Replace if necessary. 2. Adjust as required. 3. Check amperage. Replace if necessary. 4. Adjust rinse tank setpoint. 5. Replace contactor.
Machine doesn't drain when power button is pressed.	<ol style="list-style-type: none"> 1. Drain clogged. 2. Defective drain valve. 3. Defective wash pump. 4. Defective motor contactor. 5. Defective timer. 	<ol style="list-style-type: none"> 1. Remove obstruction. 2. Replace drain valve. 3. Replace wash pump. 4. Replace contactor. 5. Replace timer.
Incorrect water pressure displayed during Fill or Rinse.	<ol style="list-style-type: none"> 1. Water turned off. 2. Transducer disconnected. 3. Pressure transducer defective. 	<ol style="list-style-type: none"> 1. Turn water on. 2. Verify wiring. 3. Replace pressure transducer.



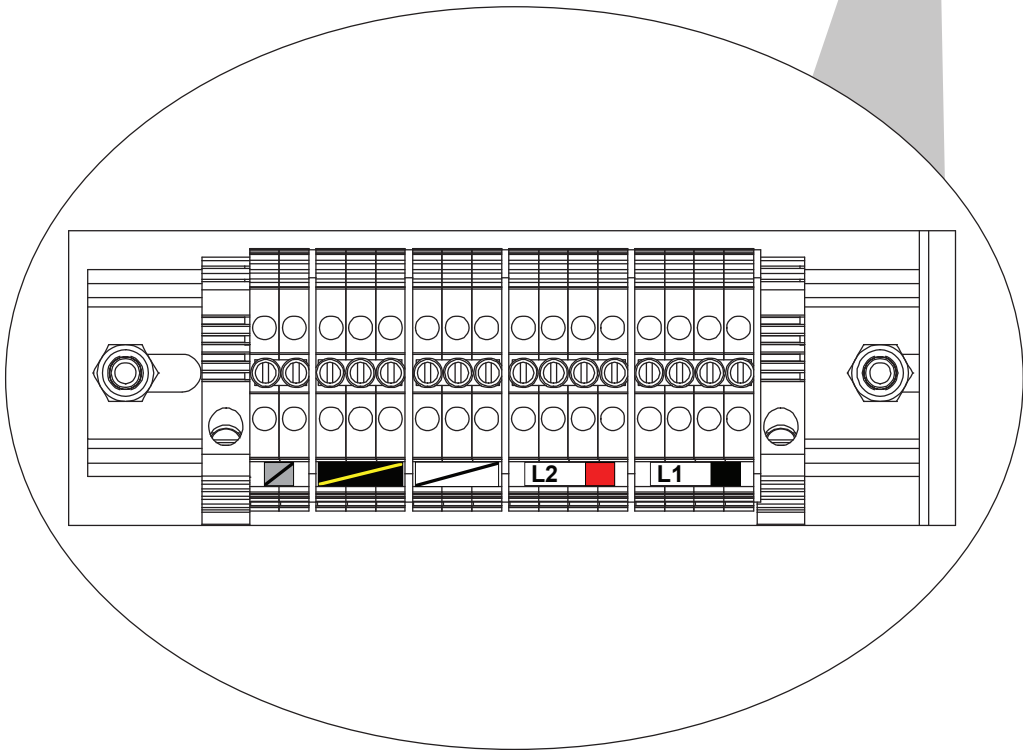
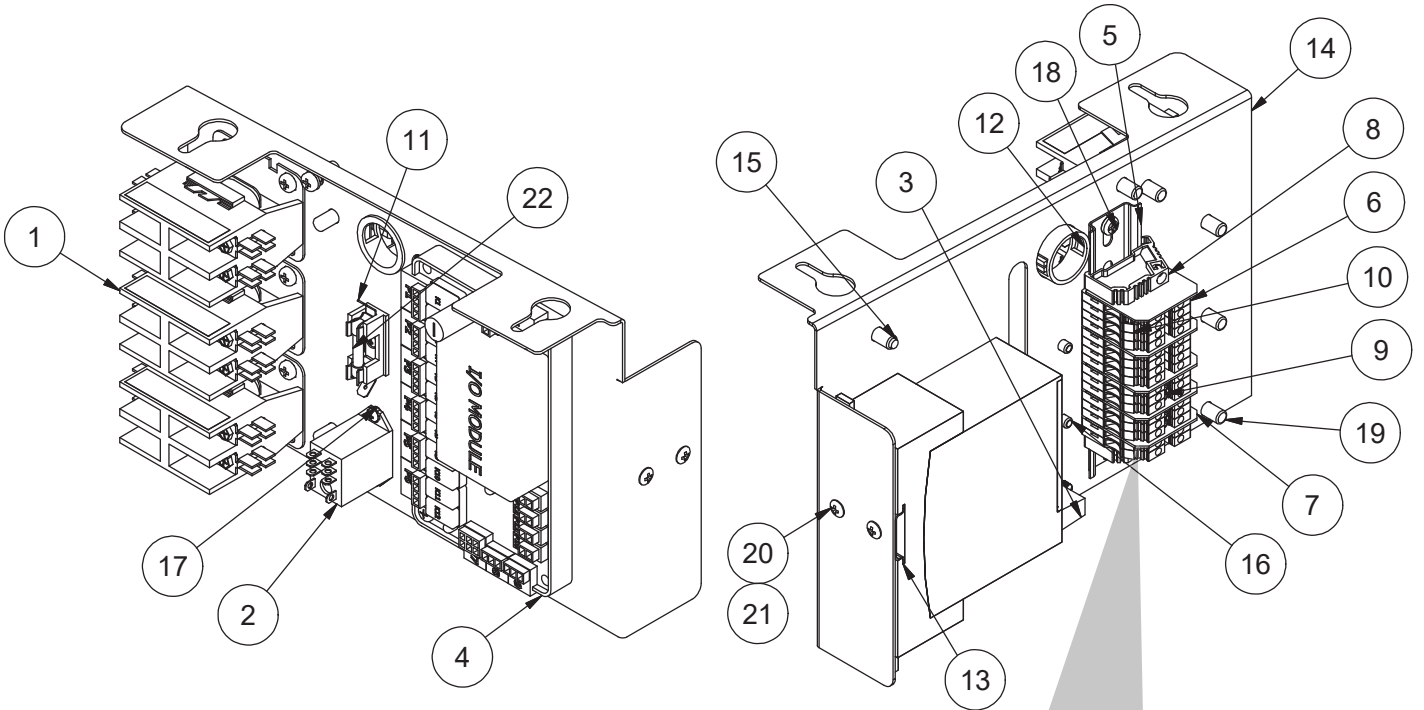
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Power Connection Decal	09905-011-47-35
2	1	Terminal Block Box	05700-004-36-47
	1	Terminal Box Cover (not shown)	05700-003-27-70
3	1	Strain Relief	05975-003-37-56
4	1	Terminal Block Track	05700-000-43-60
5	2	Terminal Block	05940-500-02-19
6	2	Locknut, 10-24 Hex with Nylon Insert	05310-373-01-00
7	1	Decal, L1, N	09905-011-62-72
8	1	Ground Lug	05940-200-76-00

Complete Control Kick Panel Assembly
05700-004-52-41



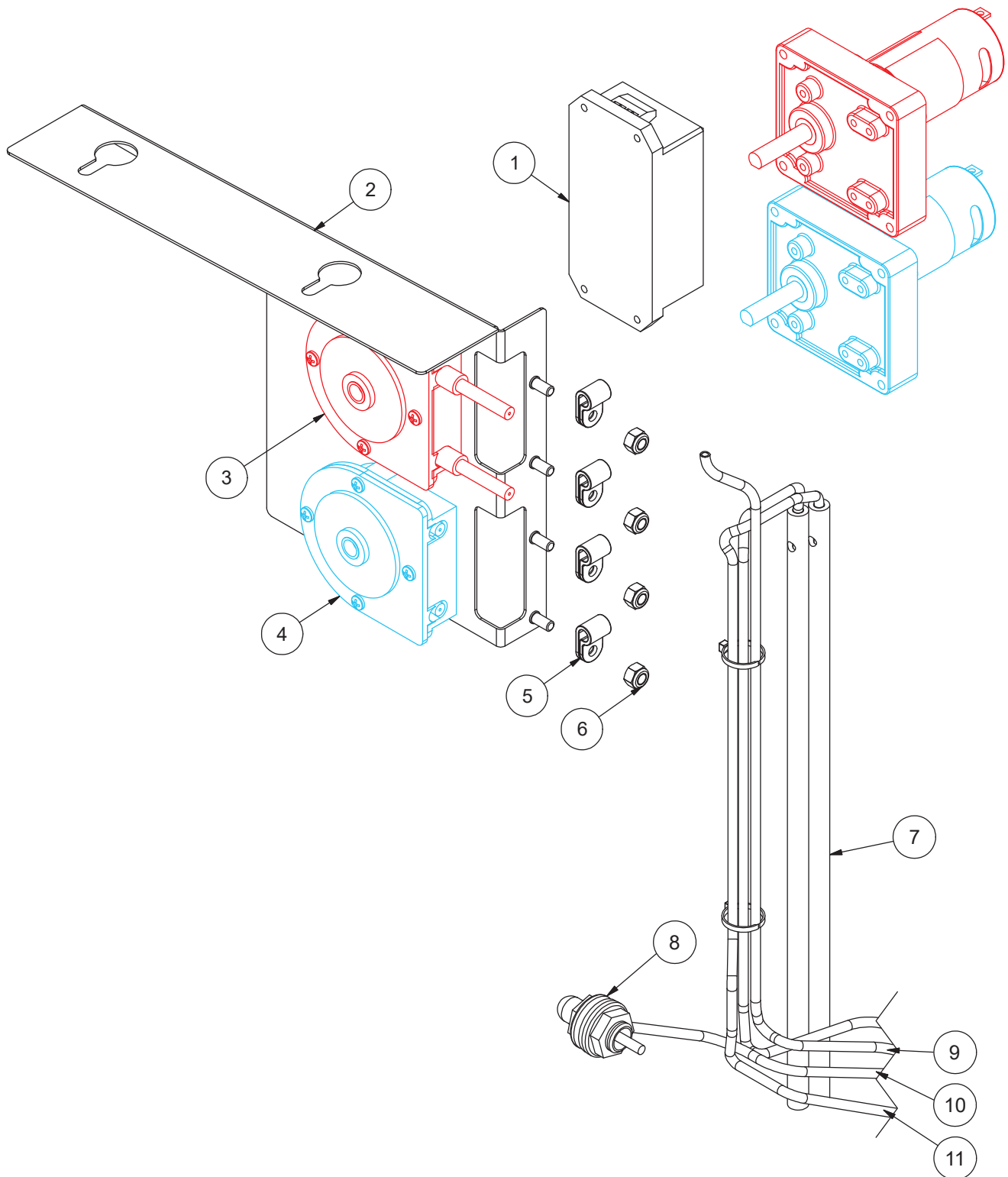
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Control Kick Panel	05700-004-52-40
2	2	Locknut, 6-32 Hex with Nylon Insert	05310-373-03-00
3	2	P-clamp, 1/4" ID	05975-002-61-42
4	1	Bushing, Snap	05975-210-09-00
5	4	Locknut, 10-24 Hex with Nylon Insert	05310-373-01-00
6	1	Cover, Display	05700-004-52-43
7	4	Nut, Thumb 6-32 Nylon	05310-002-83-12
8	1	PCB, Digital Display	05700-004-52-37
9	4	Spacer, Unthreaded, 9/32" Nylon	05975-004-47-89
10	1	Panel & Membrane Switch Assembly	05700-004-68-71
11	1	Communication Cable	05700-004-33-64

Complete Electrical Panel Assembly
05700-005-00-22

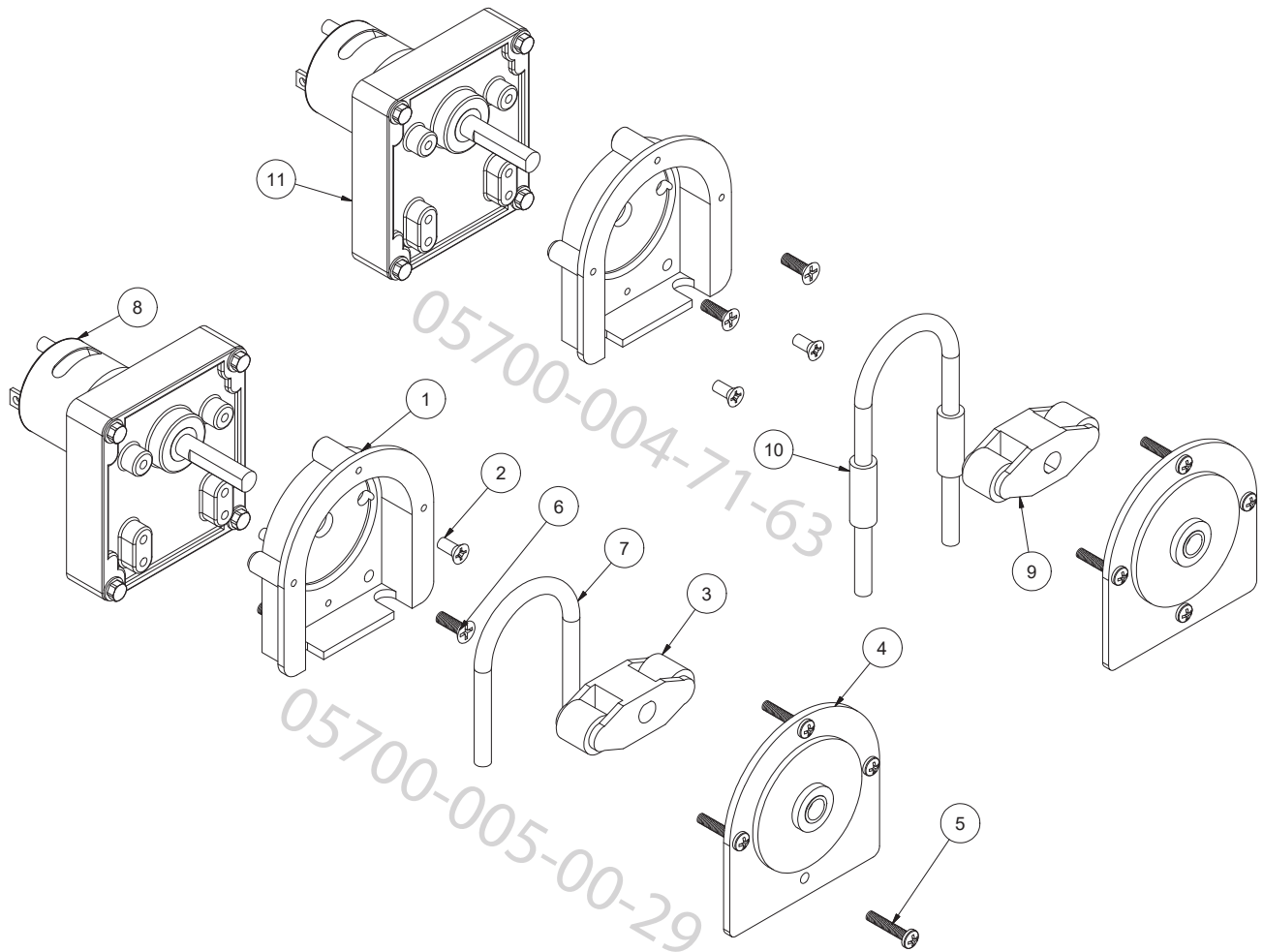


ITEM	QTY	DESCRIPTION	PART NUMBER
1	3	Contactora, 30 A 240 V	05945-002-74-20
2	1	Relay	05945-111-89-75
3	1	Soft Start	05945-004-55-75
4	1	I/O Module	06401-005-05-85
5	1	Dinrail, 5 3/4"	05700-021-72-75
6	16	Terminal Block	05999-004-90-68
7	5	Separator, Terminal Block	05999-004-90-67
8	2	End Bracket, Terminal	05999-004-90-66
9	2	Jumper Bars, 3-pole	05999-004-90-71
10	15	Tag, Marking	05999-004-90-72
11	1	Holder, 6-pole Fuse	05920-002-42-13
12	1	Bushing, Snap, 1 1/8"	05975-210-08-00
13	1	Dinrail, 2"	05700-002-36-09
14	1	Panel, Electrical	05700-004-97-31
15	2	Screw, 10-32 x 1"	05305-002-19-42
16	3	Screw, 6-32 x 3/8"	05305-002-25-91
17	3	Nut, Plated	05340-118-04-00
18	9	Screw, 10-32 x 1/2"	05305-002-80-88
19	11	Fastener	05340-111-58-10
20	2	Screw, 10-32 x 1/4"	05305-173-01-00
21	2	Locknut, 10-32 with Nylon Insert	05310-004-28-70
22	1	Fuse, Time-delay, 8 A, 250 V	05920-004-85-54

Complete Chemical Feeder Pump Assembly
05700-005-00-23

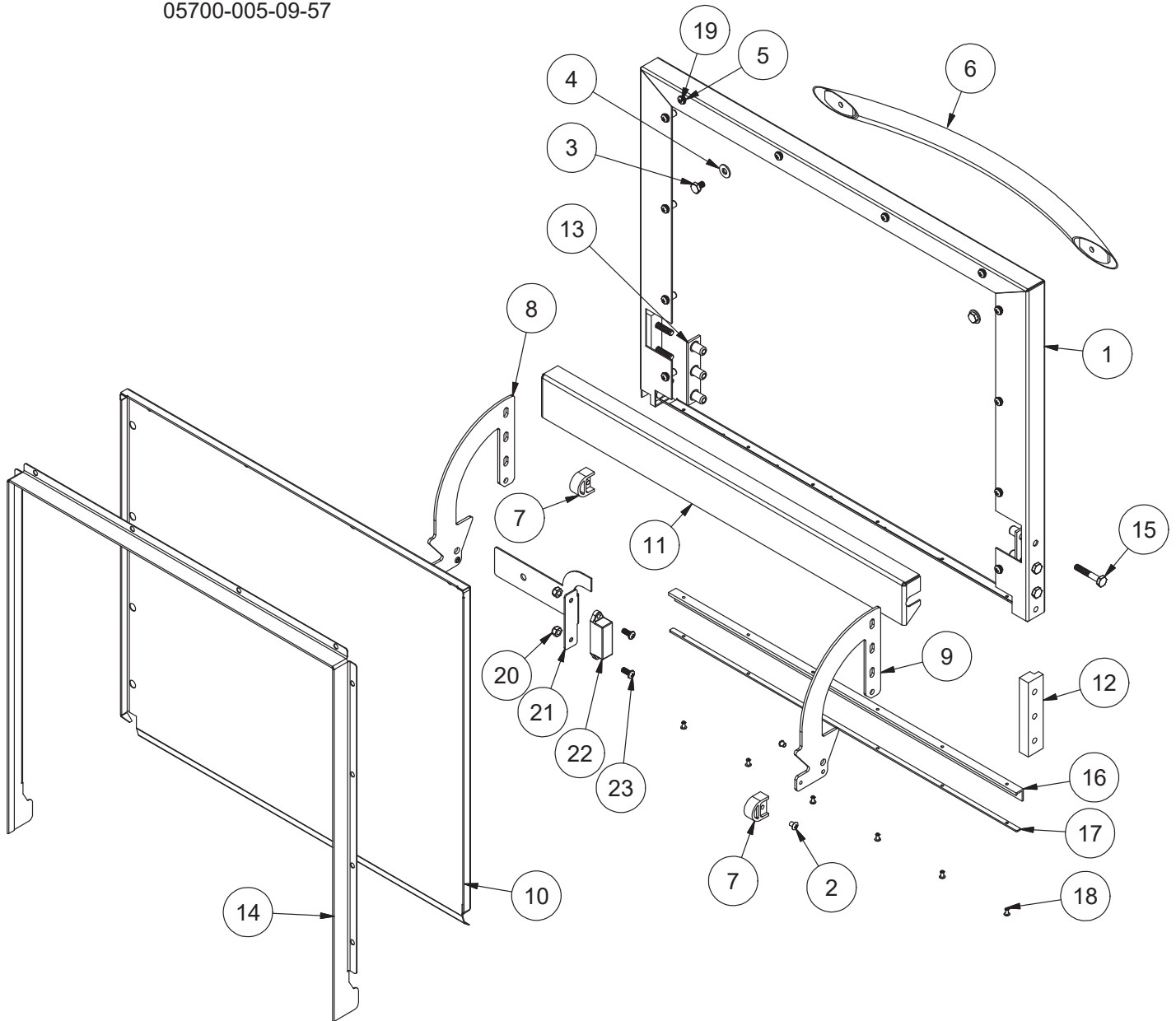


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Power Supply	05950-004-81-79
2	1	Panel, Peri-pump	05700-004-99-72
3	1	Peri-pump Assembly, 14 RPM	05700-004-71-63
4	1	Peri-pump Assembly, 38 RPM	05700-005-00-29
5	4	P-clamp, 1/4" ID	05975-002-61-42
6	4	Locknut, 10-24 Hex with Nylon Insert	05310-373-01-00
7	2	Stiffener, Chemical Tube	05700-002-66-49
8	1	Chemical Port Assembly	05700-004-30-86
9	1	Tubing, Blue, 1/4"	04720-604-11-00
10	1	Tubing, Red, 1/4"	04720-601-12-00
11	1	Tubing, Clear, 1/8"	04720-111-58-09



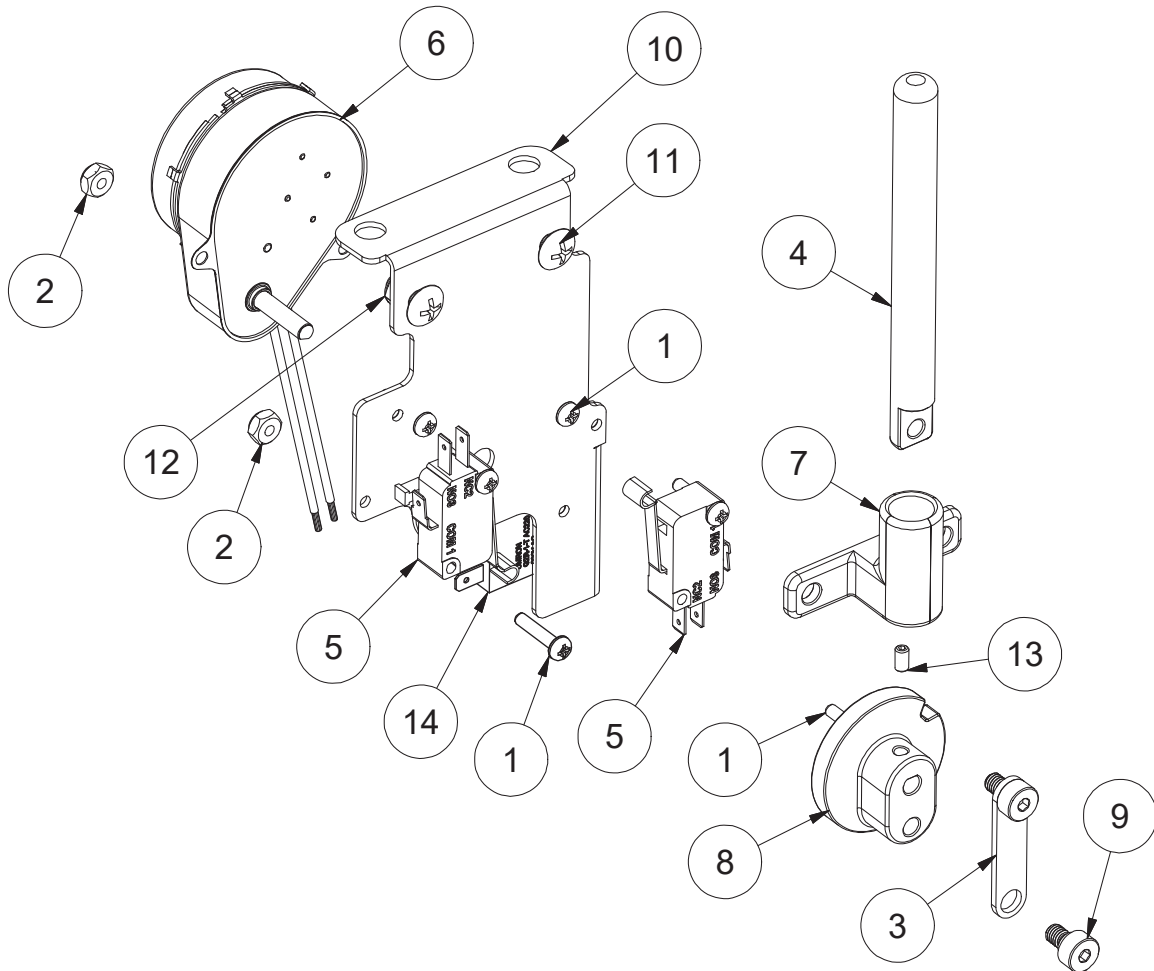
ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	Pump Housing	04320-111-37-09
2	4	Screw, 8-32 x 3/8" Phillips	05305-011-37-07
3	1	Roller, Plastic	04320-002-82-28
4	2	Pump Cover	04320-111-37-08
5	8	Screw, 6-32 x 3/4" Phillips	05305-011-37-05
6	4	Screw, 8-32 x 1/2" Phillips	05305-011-37-06
7	1	Tube, Squeeze, 8"	05700-003-22-89
8	1	Motor, 38 RPM	04320-004-99-36
9	1	Roller, Plastic	04320-111-65-27
10	1	Tube, Squeeze, 9"	05700-011-65-21
11	1	Motor, 14 RPM	04320-011-63-33

Complete Door Assembly
05700-005-09-57



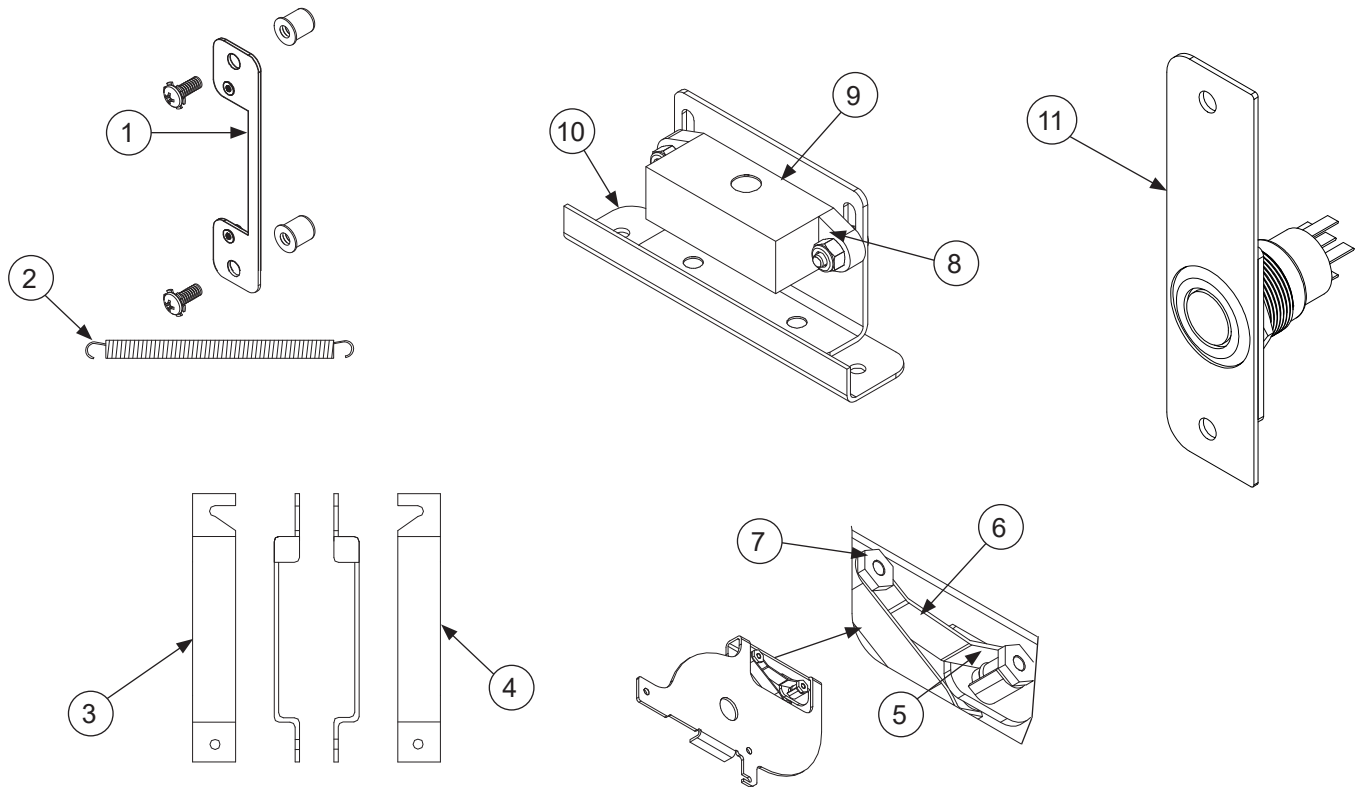
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Outer Door Weldment	05700-005-09-56
2	2	Screw, 10-32 x 1/4"	05305-173-01-00
3	2	Bolt, 1/4-20 x 3/8" Hex	05305-274-20-00
4	2	Washer, SS 1/4-20 ID	05311-174-01-00
5	12	Fastener, 10-32	05340-111-58-10
6	1	Door Handle	05700-003-26-62
7	2	Stop, Door Hinge	05700-003-32-55
8	1	Hinge, Left	05700-003-32-71
9	1	Hinge, Right	05700-003-32-72
10	1	Inner Door	05700-003-33-21
11	1	Baffle, Door	05700-003-33-38
12	2	Hinge Spacer	05700-003-33-42
13	2	Retaining Plate	05700-011-44-37
14	1	Channel, Door Seal	05700-003-55-49
15	6	Screw, 1/4-20 x 1 1/2" Hex	05305-274-23-00
16	1	Gasket, Door L	05330-004-36-05
17	1	Gasket Clamp	05700-004-36-56
18	6	Pop Rivet, 1/8" x 3/8"	05320-003-06-98
19	12	Screw, 10-32 x 1/2" Pan Phillips Head	05305-002-32-37
20	2	Locknut, 10-32 with Nylon Insert	05310-373-02-00
21	1	Bracket, Door Magnet	05700-004-52-68
22	1	Magnet, Door	05930-002-88-42
23	2	Screw, 10-32 x 1/2" Pan Phillips Head	05305-011-44-52

Complete Door Interlock Assembly
05700-004-99-58

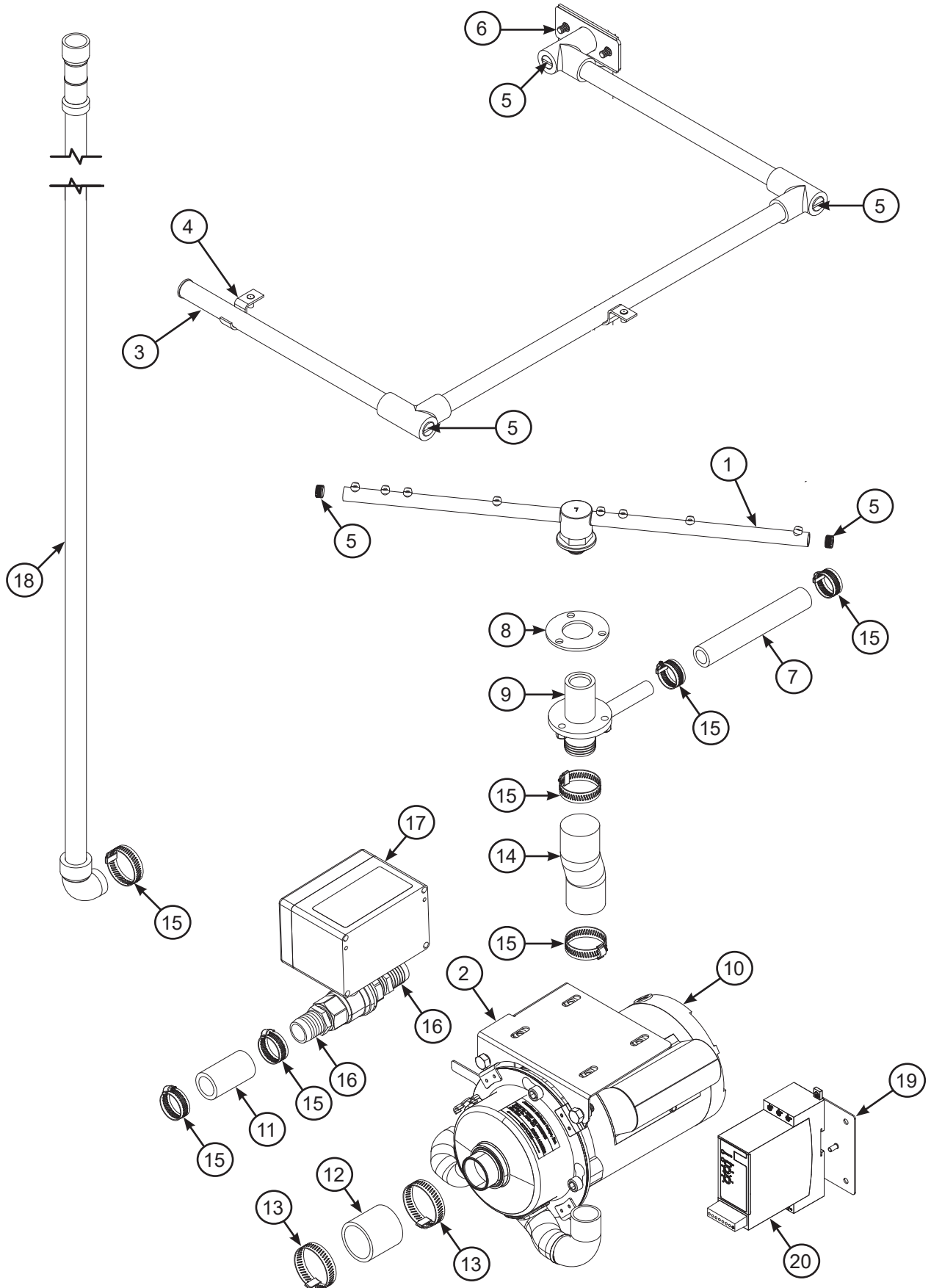


ITEM	QTY	DESCRIPTION	PART NUMBER
1	6	Screw, 6-32 x 5/8"	05305-011-39-85
2	6	Locknut, 6-32 Hex with Nylon Insert	05310-373-03-00
3	1	Link, Interlock Connector	05700-004-71-37
4	1	Pin, Interlock	05700-004-71-49
5	2	Switch, Interlock	05930-004-71-36
6	1	Synchronous Gearmotor, 6 RPM, 230 V, 60 Hz	06105-004-70-04
7	1	Interlock Guide	05700-004-71-50
8	1	Interlock Cam	05700-004-71-39
9	2	Shoulder Screw, 10-32	05700-004-71-40
10	1	Bracket, Interlock	05700-004-99-63
11	2	Screw, 10-32 x 1/2"	05305-011-39-36
12	2	Locknut, 10-32 with Nylon Insert	05310-373-02-00
13	1	Set Screw, 6-32 x 1/4"	05305-004-71-42
14	1	Relay, 10 A, 220 VAC	05945-004-84-93

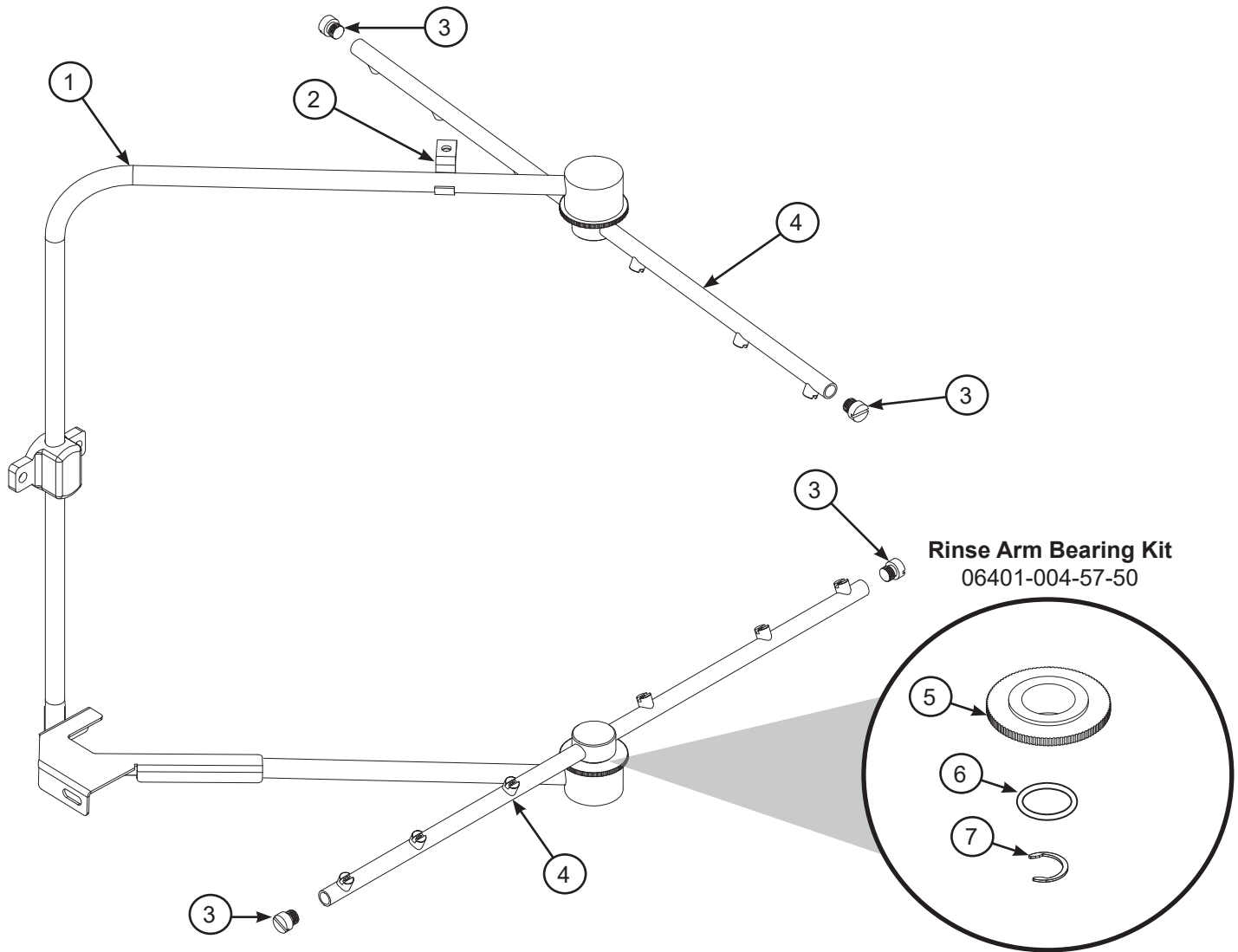
Parts are not shown to scale in relation to each other.



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Switch Mounting Plate Assembly	05700-003-33-54
2	2	Door Spring	05700-003-32-85
3	1	Cover, Left Hinge Weldment	05700-004-36-80
4	1	Cover, Right Hinge Weldment	05700-004-36-81
		Hinges secured with Locknut, 1/4-20 Hex with Nylon Insert	05310-374-01-00
5	2	O-ring	05330-003-32-34
6	2	Latch Spring	05700-003-32-32
7	4	Latch Nut	05700-003-32-33
8	2 2	Locknut, 6-32 Hex with Nylon Insert Screw, 6-32 x 1/4"	05310-373-03-00 05305-171-01-00
9	1	Door Switch	05930-003-31-44
10	1 1	Door Switch Bracket Door Switch & Bracket Assembly	05700-003-31-43 05700-003-32-21
11	1	Complete Switch Mount Assembly	05700-005-07-45

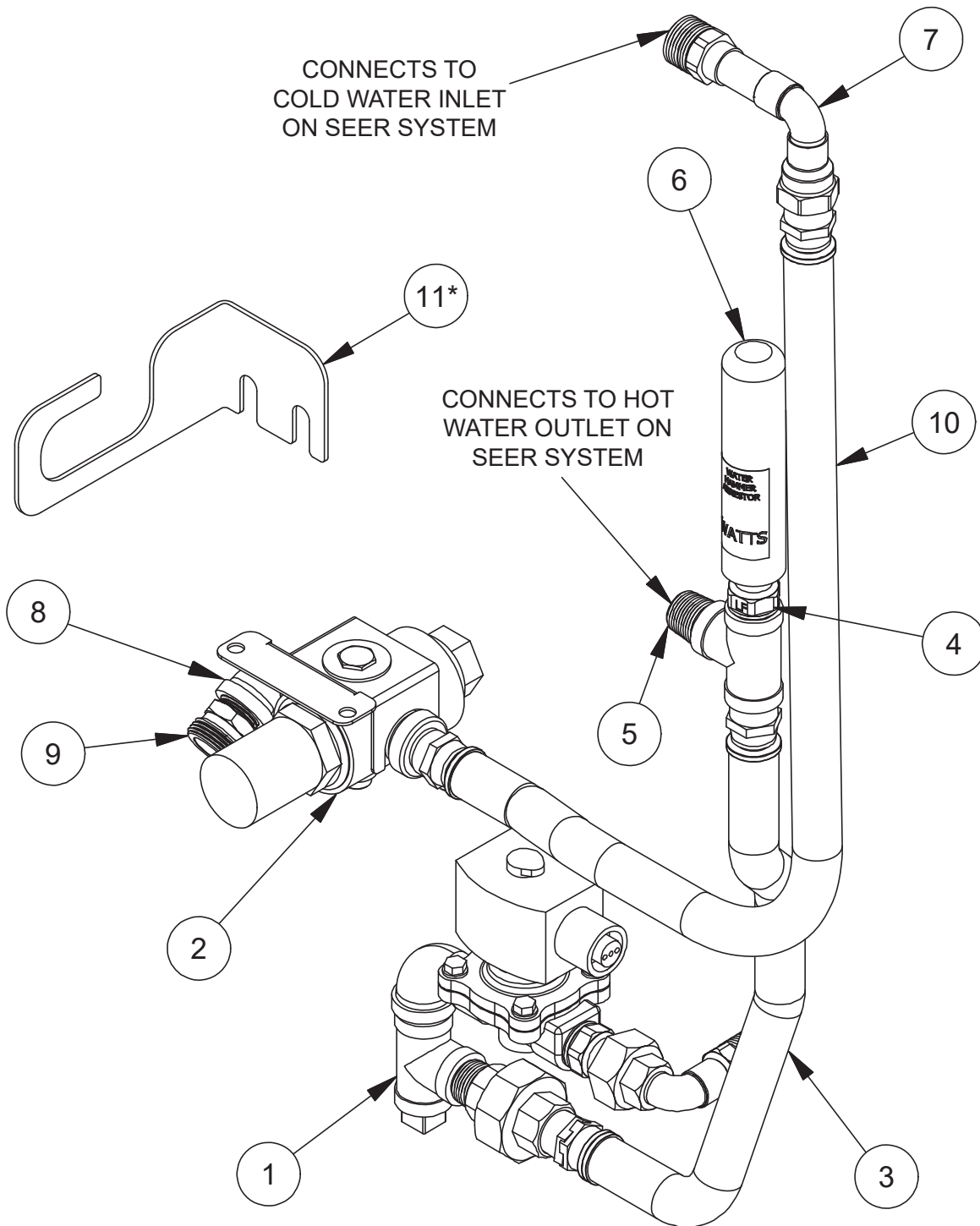


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Wash Arm Assembly	05700-021-39-23
2	1	Motor Support	05700-004-53-96
3	1	Wash Halo	05700-004-42-21
4	2	Pipe Clamp	05700-000-35-06
5	5	Wash Arm End-cap	05700-003-31-59
6	1	Gasket, Manifold	05330-003-75-91
7	1	Hose, 5/8" ID, Blue Silicone	05700-004-53-99
8	1	Gasket, Wash Hub	05330-002-34-77
9	1	Wash Hub	05700-004-43-04
10	1	Pump and Motor	06105-004-50-75
11	1	Hose, 7/8" ID x 8", Blue Silicone	05700-004-43-76
12	1	Hose, Bottom Manifold Pump	05700-001-22-92
13	2	Clamp, 1 1/16" to 2"	04730-719-18-00
14	1	Hose, 1 1/4" ID x 4", Blue Silicone	05700-004-54-00
15	7	Clamp, 13/16" to 1 1/2"	04730-719-06-09
16	2	Hosebarb, 1 3/4"	04730-011-65-86
17	1	Drain Valve Assembly	04730-003-33-64
18	1	Drain Hose	04720-004-32-00
19	1	Bracket, Soft Starter	05700-004-55-94
20	1	Soft Starter	05945-004-55-75



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Complete Rinse Manifold Assembly	05700-004-52-44
2	1	Pipe Clamp	05700-000-35-06
3	4	Rinse Arm End-cap (includes o-ring)	05700-004-34-62
4	2	Complete Rinse Arm Assembly	05700-004-39-39
	2	Rinse Arm	05700-004-38-75
5	2	Bearing Assembly, Rinse Arm	05700-004-54-71
6	2	O-ring (included in item #5)	05330-002-60-69
7	2	Retaining Ring	05340-112-01-11

Complete SEER Plumbing Assembly
05700-004-63-78

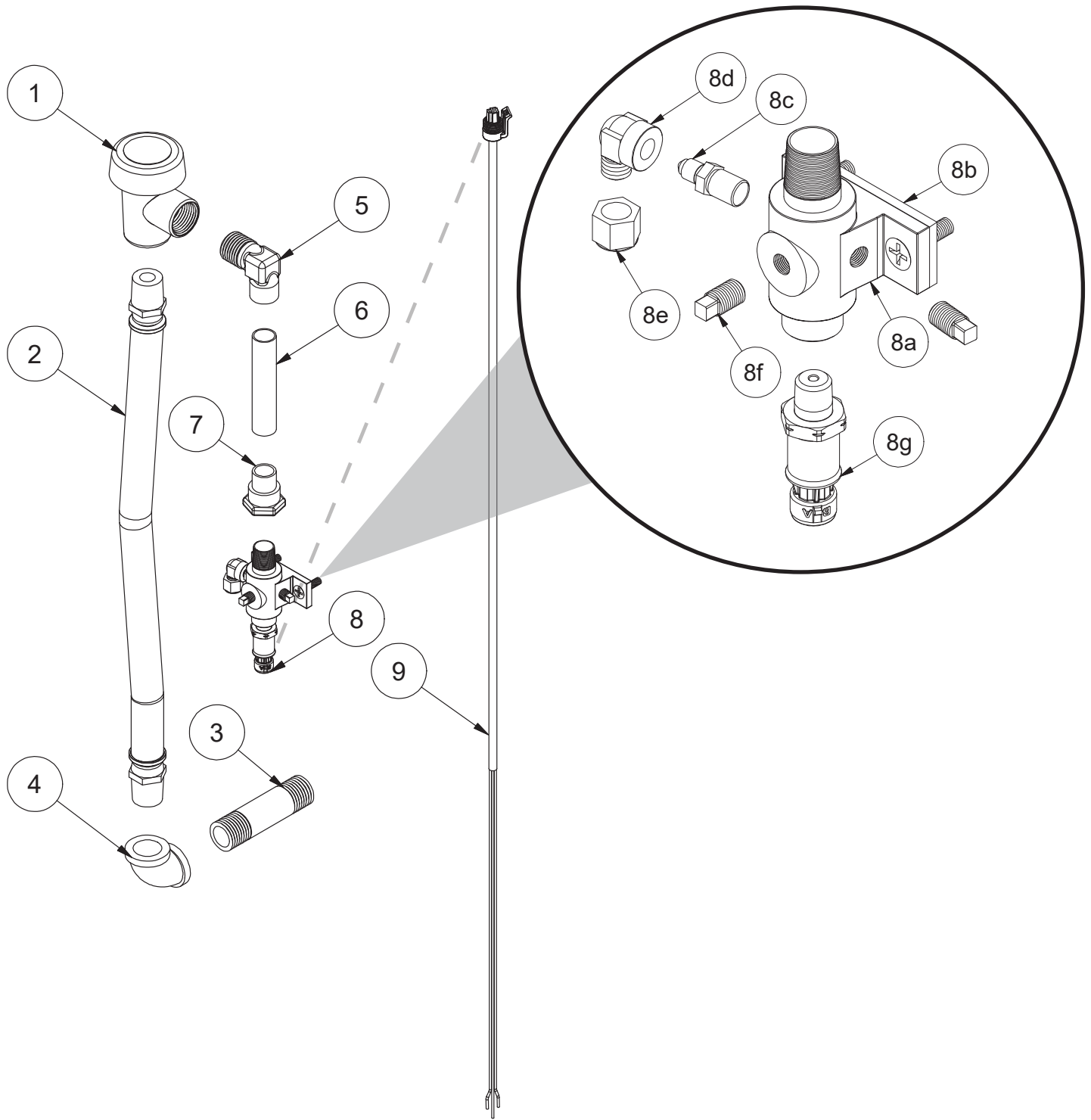


**Item not included in part number of complete SEER plumbing assembly and must be ordered separately.*

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Inlet Plumbing Assembly	05700-004-53-98
2	1	Pressure Regulating Valve Assembly, Dial-set	05700-004-94-35
3	1	Booster Tank Discharge Assembly	05700-004-55-97
4	1	Tee, 1/2" Brass	04730-211-27-00
5	1	Nipple, 1/2" Close Brass	04730-207-15-00
6	1	Water Hammer Arrestor, 1/2"	04730-004-58-56
7	1	SEER Inlet Plumbing Assembly	05700-004-60-46
8	1	Elbow, 90-degree, 1/2" Street Brass	04730-206-08-00
9	1	Adapter, Double Male, 3/4-11.5 x 1/2-14	04720-004-51-55
10	1	Inlet Hose Assembly	05700-004-71-03
11*	1	Bracket, Plumbing Support	05700-004-56-19

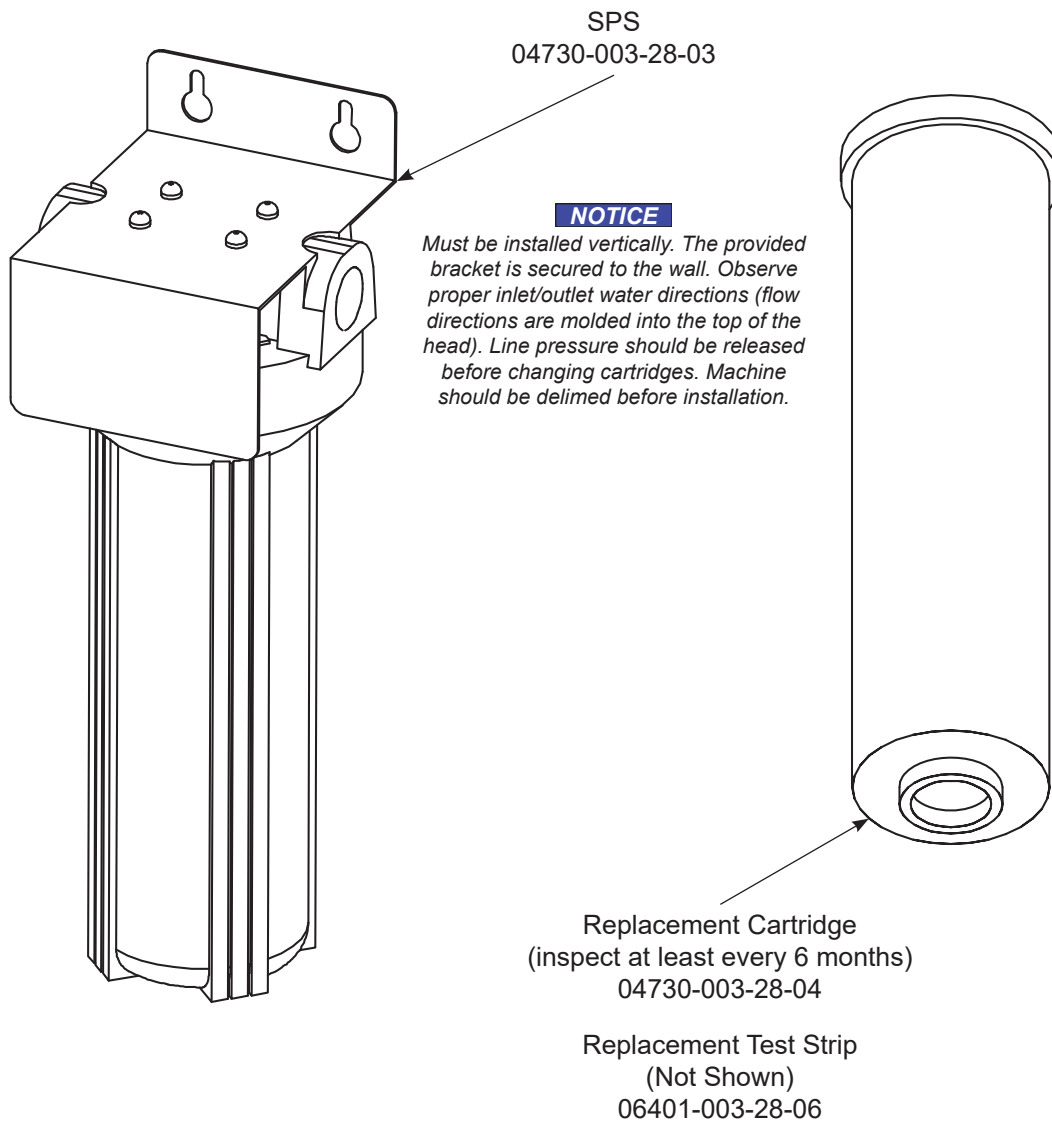
**Item not included in part number of complete SEER plumbing assembly and must be ordered separately.*

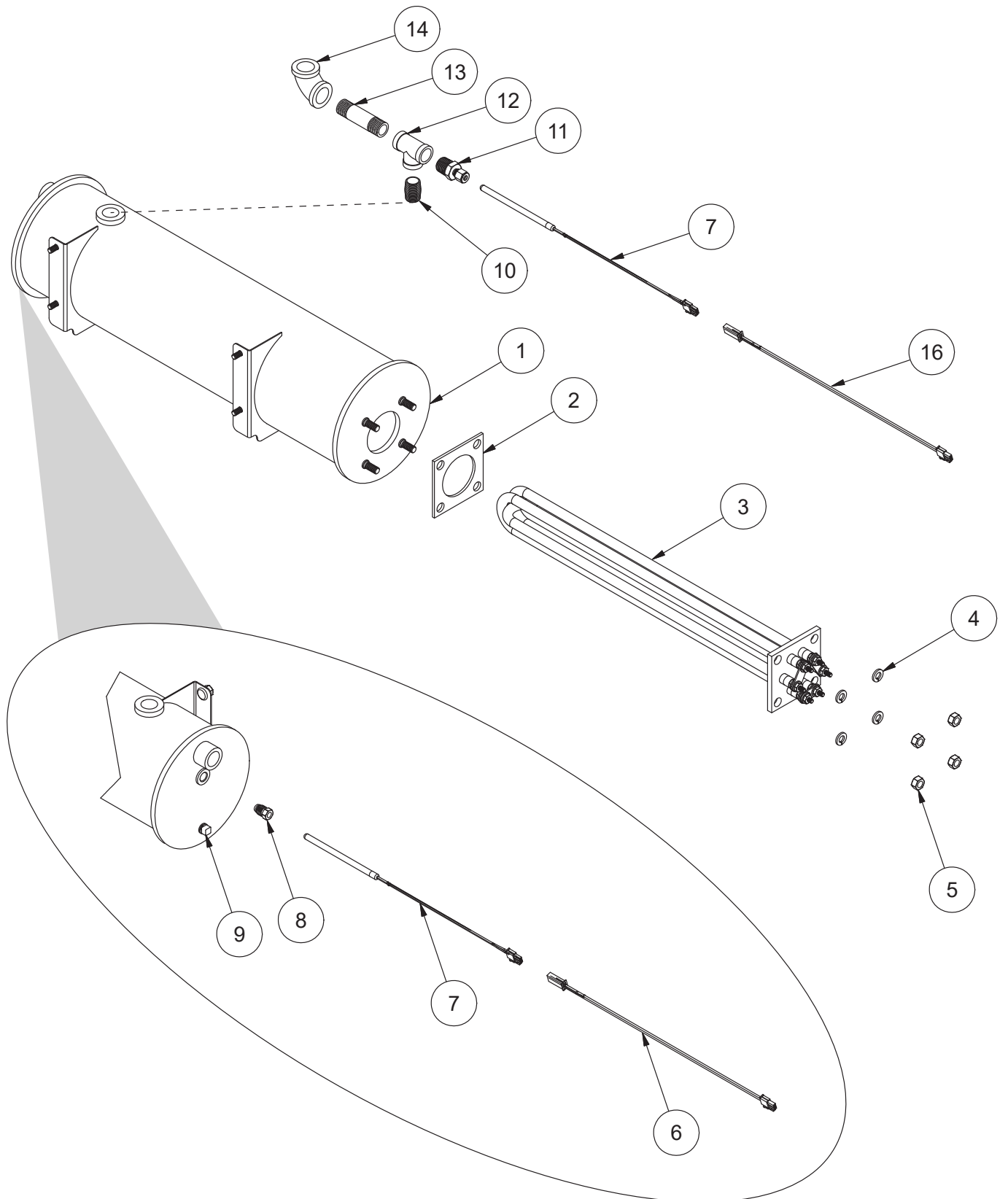
Complete Rinse Plumbing Assembly
05700-004-61-32



ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Vacuum Breaker, 1/2" Brass	04820-003-06-13
2	1	Hose, Red, 1/2" ID, 14"	05700-004-99-89
3	1	Nipple, 1/2" x 3", Brass	04730-004-20-10
4	1	Elbow, 1/2", 90-degree, Brass	04730-011-42-96
5	1	Elbow, 90-degree	04730-406-32-01
6	1	Pipe, 3", Copper	05700-001-05-21
7	1	Adapter, 1/2"	04730-002-64-68
8	1	Complete Rinse Injector Assembly	05700-004-43-86
8a	1	Rinse Injector Only	09515-004-22-73
8b	1	Gasket, Rinse Injector	05330-003-75-91
8c	2	Screw, 1/4-20 x 1"	05305-011-81-58
8d	1	Check Valve	04820-111-51-14
8e	1	Fitting, Outlet Elbow	04820-111-51-18
8f	1	Nut, Tube, 1/8"	04730-011-59-45
8g	2	Plug, 1/8" Brass	04730-209-07-37
8h	1	Pressure Transducer	05945-004-17-01
9	1	Harness, Transducer	05700-004-33-62

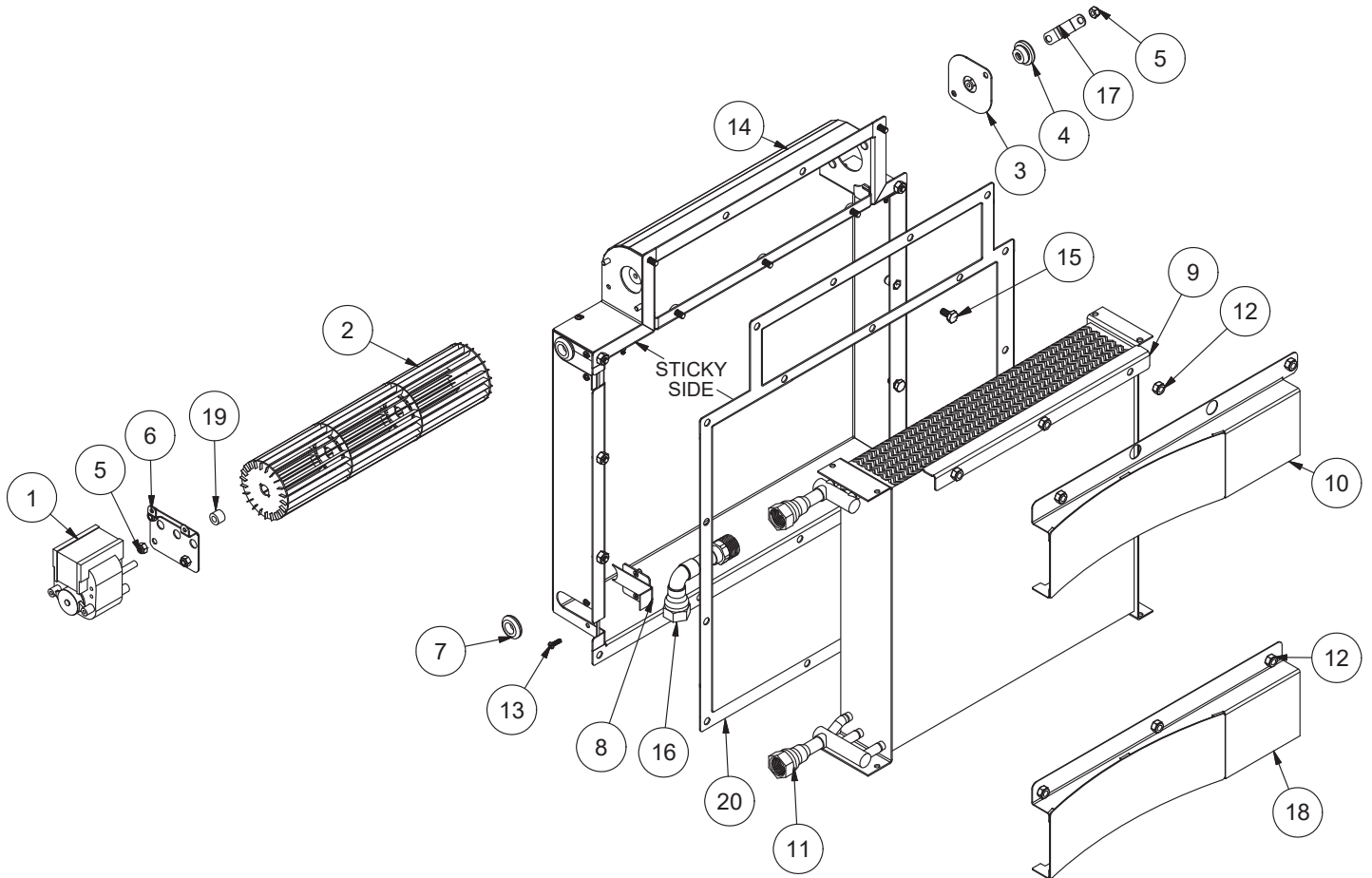
SCALE PREVENTION SYSTEM (SPS) OPTION



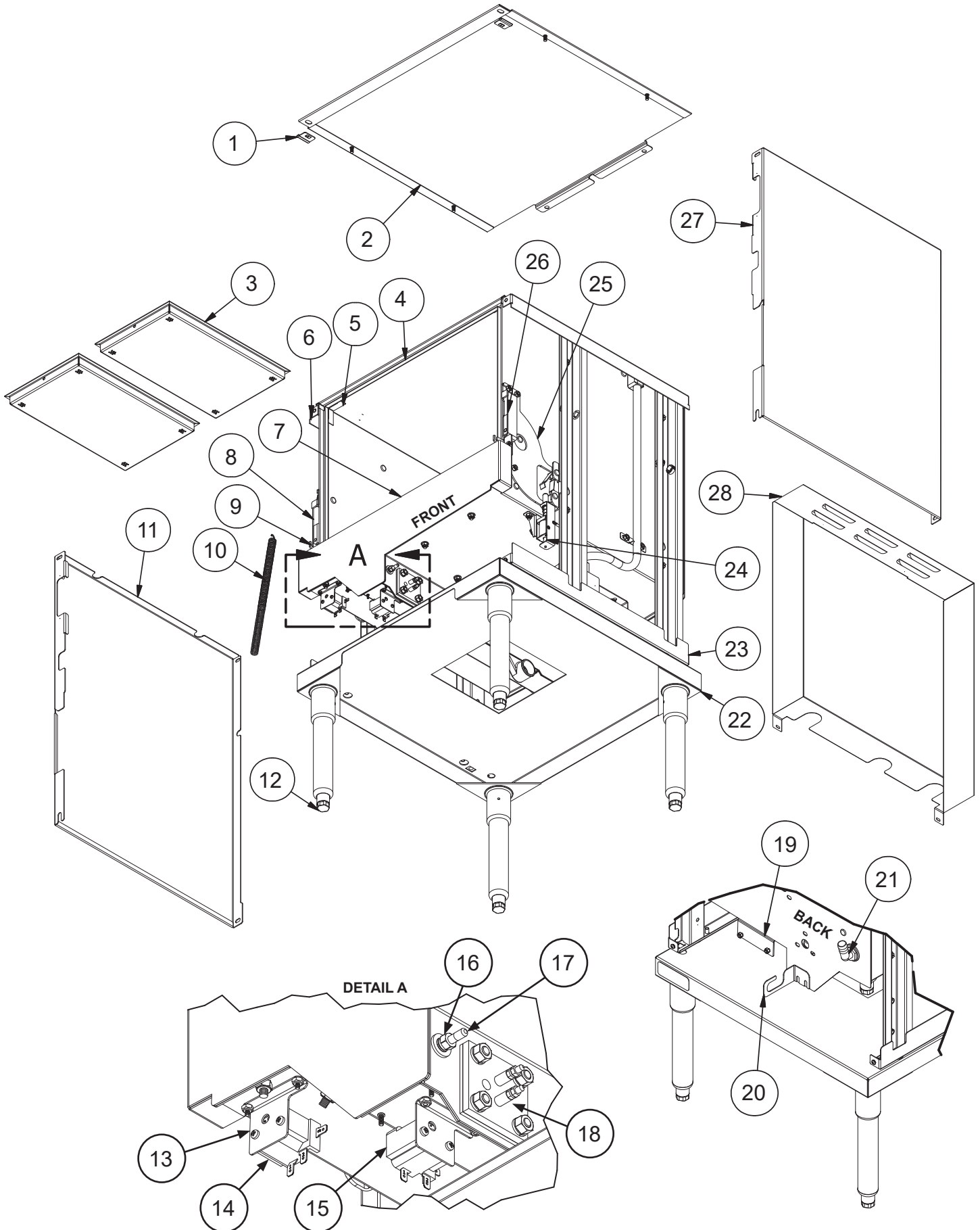


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Rinse Tank	05700-004-41-88
2	1	Heater Gasket	05330-011-47-79
3	1	Rinse Heater, 5.45 kW, 208-230 V	04540-004-45-12
4	4	Lockwasher, Split 5/16"	05311-275-01-00
5	4	Nut, Hex 5/16-18	05310-275-01-00
6	2	Cable, Temperature Probe	05700-004-33-23
7	2	Thermistor Probe, 4" with 18" Cable	06685-004-34-58
8	1	Fitting, 1/4", Brass Nut/Sleeve	05310-924-02-05
9	1	Plug, 1/4" Brass	04730-209-01-00
10	1	Nipple, 1/2" Close Brass	04730-207-15-00
11	1	Fitting, 1/2" x 1/4"	05700-004-36-74
12	1	Tee, 1/2" Brass	04730-211-27-00
13	1	Nipple, 1/2" x 3" Brass	04730-004-20-10
14	1	Elbow, 90-degree, 1/2" Brass	04730-011-42-96
15	1	Thermostat, Rinse Tank High-limit (Not Shown)	05930-004-33-12
16	1	Cable, Temperature Probe	05700-004-33-58

Complete SEER System Assembly
05700-004-63-06

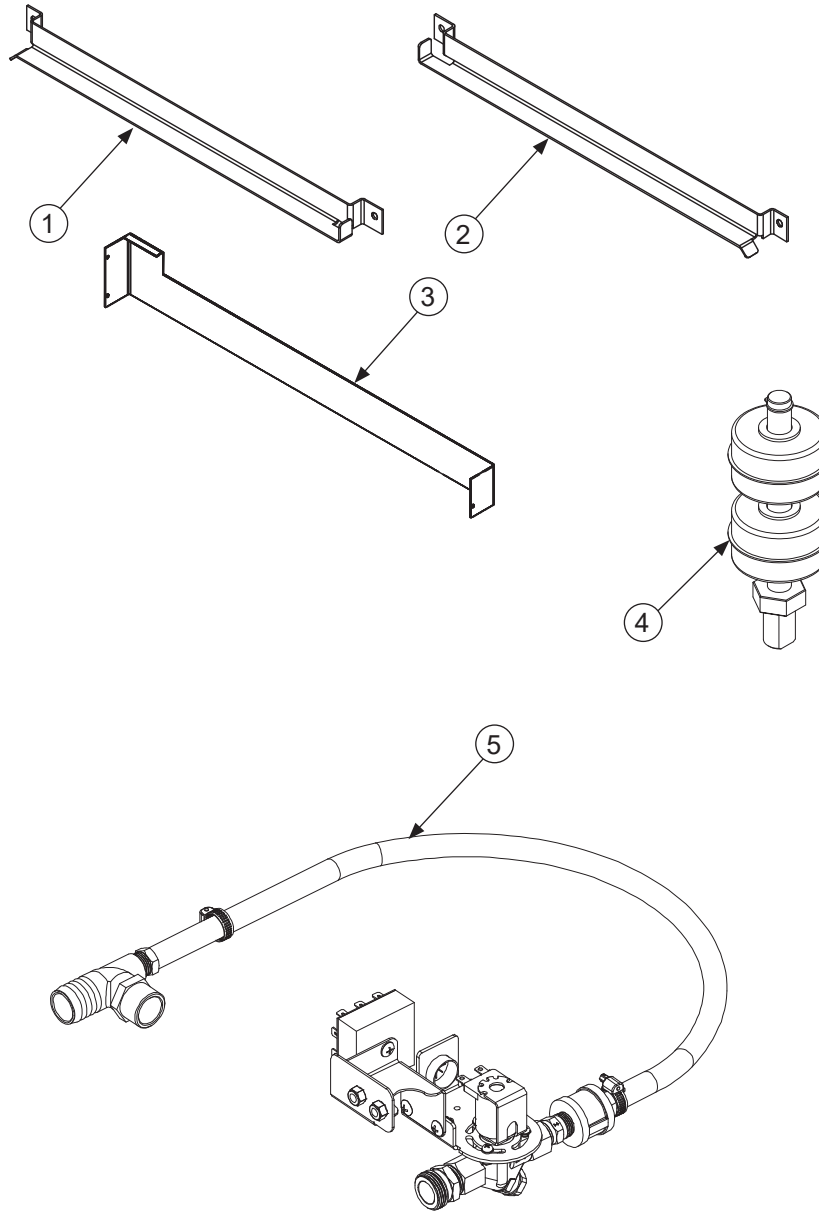


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Motor, Fan	05999-004-63-31
2	1	Wheel, Blower	05999-004-59-13
3	1	Bracket, Bearing Boot	05700-004-50-94
4	1	Bushing and Housing Assembly	03120-004-50-88
5	5	Locknut, 10-24 Hex with Nylon Insert	05310-373-01-00
6	1	Bracket, Motor Adjustment	05700-004-58-81
7	2	Grommet, Push-in, 3/4" ID	05330-004-59-14
8	2	Bracket, Enclosure Filler Plate	05700-004-58-93
9	1	Diversion Plate	05700-004-59-04
10	1	Upper Shield	05700-004-58-98
11	1	Heat Exchanger, 3/8" Tubes	04420-004-58-96
12	12	Locknut, 1/4-20 Hex with Nylon Insert	05310-374-01-00
13	8	Screw, 6-32 x 1/2"	05305-004-23-63
14	1	Condenser Assembly	05700-004-58-94
15	2	Bolt, 1/4-20 x 1/2"	05305-274-02-00
16	1	Plumbing, SEER Inlet	05700-004-60-46
17	1	Bracket, Bearing Hard Stop	05700-004-67-53
18	1	Lower Shield	05700-004-63-04
19	1	Spacer, 1/2" OD 1/4" ID Nylon, Black	03120-004-95-13
20	1	Gasket, Exchanger to Tub	05330-004-59-16



ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	Plug, Shroud	05700-003-32-50
2	1	Top Shroud	05700-003-37-06
3	2	Strainer	05700-004-09-43
4	1	Tub Back	05700-004-55-03
5	2	Channel Back	05700-004-04-24
6	1	Left Frame Assembly	05700-004-52-33
7	1	Tub Front	05700-004-51-79
8	1	Hinge Cover, Left	05700-002-18-41
9	1	Hinge Stop, Left	05700-003-32-61
10	2	Door Spring	05700-003-32-85
11	1	Left Shroud	05700-004-55-00
12	4	Foot, Adjustable	05340-108-01-03
13	2	Bracket, High-limit	05700-004-36-37
14	1	Thermostat, High-limit	05930-004-33-12
15	1	Thermostat, High-limit with Compression Fitting	05930-004-33-15
16	2	Fitting, Brass Sleeve	05310-924-02-05
17	1	Thermistor Probe, 4" with 18" Cable	06685-004-34-58
18	1 1	Wash Heater, 4 kW Gasket, Wash Heater (Not Shown)	04540-003-99-44 05330-011-61-34
19	1	Bracket, Terminal Box	05700-004-55-90
20	1	Bracket, Rinse Tank Plumbing Support	05700-004-56-19
21	1	Fitting, Bulkhead to 1/2" Hosebarb	04730-011-45-21
22	1	Stand Assembly	05700-004-54-13
23	1	Right Frame Assembly	05700-004-52-32
24	1	Door Interlock Assembly	See Door Interlock page.
25	1	Hinge Stop, Right	05700-003-32-60
26	1	Hinge Cover, Right	05700-004-22-66
27	1	Right Shroud	05700-004-52-49
28	1	Rear Dress Panel	05700-004-58-13

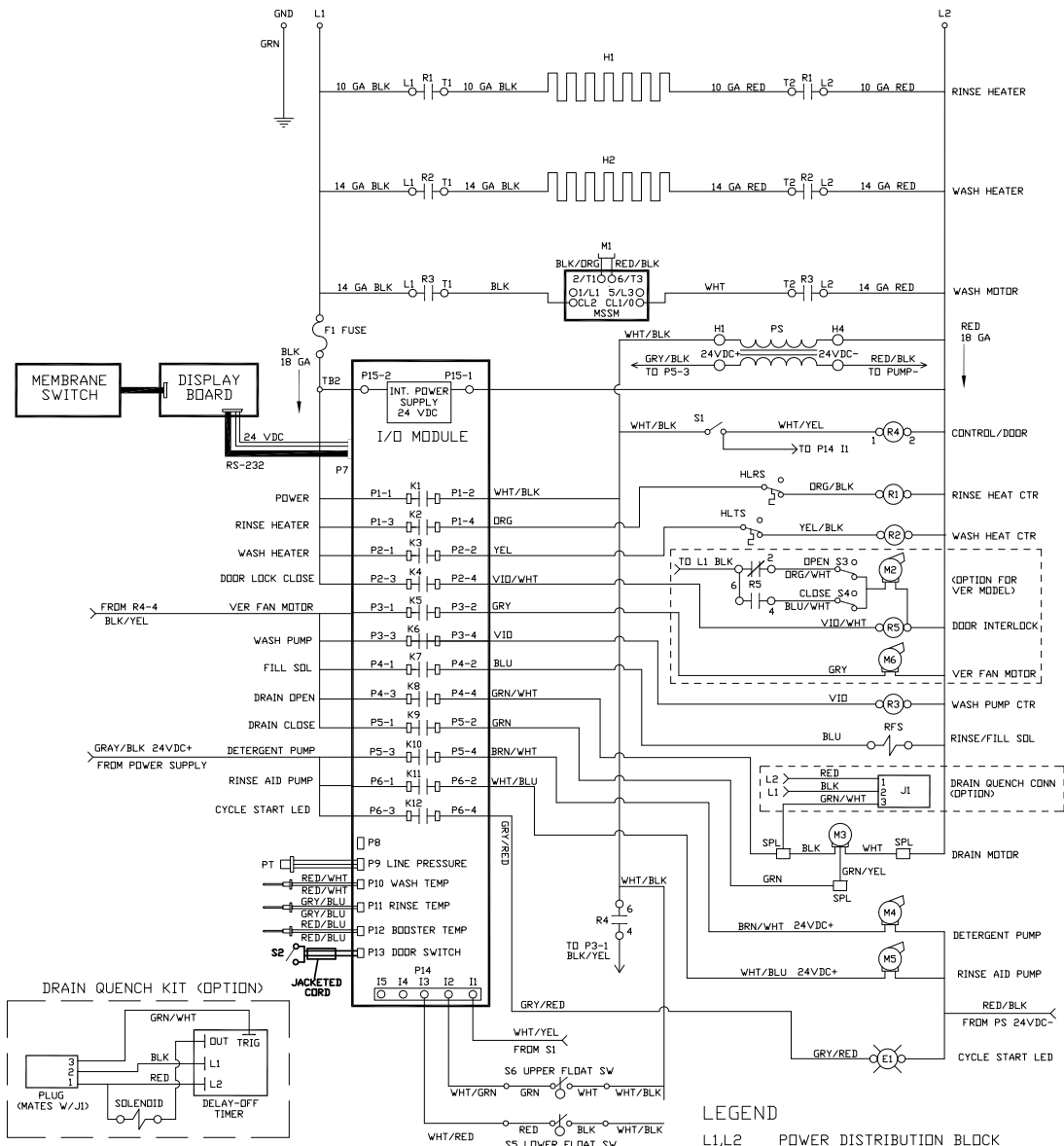
Parts are not shown to scale in relation to each other.



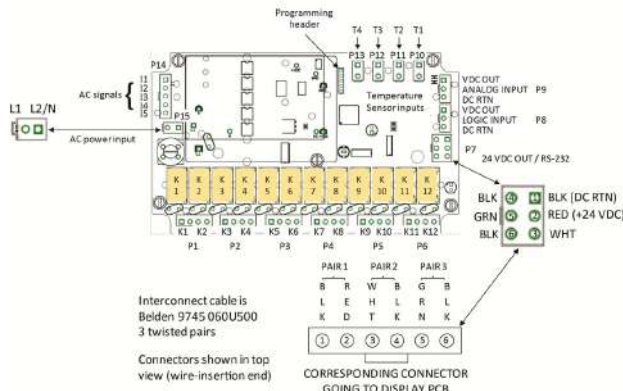
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	Rail, Left Rack	05700-031-37-89
2	1	Rail, Right Rack	05700-031-37-88
3	1	Splash Shield	05700-003-33-51
4	1	Dual Float Switch	06680-004-48-53
5	1	Drain Water Tempering Kit	06401-004-59-11

GD24HT
SCHEMATIC

208/230 VOLTS, 50/60 Hz, 1-PHASE



Connection Diagram for I/O Module



LEGEND

- L1,L2 POWER DISTRIBUTION BLOCK
- GND EARTH GROUND
- E1 CYCLE START LED
- H1 HEATER, RINSE
- H2 HEATER, WASH
- M1 MOTOR, WASH PUMP
- M2 MOTOR, DOOR INTERLOCK(OPTION)
- M3 MOTOR, DRAIN
- M4 MOTOR, DETERGENT PUMP
- M5 MOTOR, RINSE AID PUMP
- M6 MOTOR, VER FAN (OPTION)
- R1 CONTACTOR, RINSE HEATER
- R2 CONTACTOR, WASH HEATER
- R3 CONTACTOR, WASH PUMP
- R4 RELAY, CONTROL
- F1 FUSE- L1 CONTROL
- S1 SWITCH, DOOR
- S2 SWITCH, CYCLE START
- S3 SWITCH, DOOR LOCK OPEN (OPTION)
- S4 SWITCH, DOOR LOCK CLOSE (OPTION)
- S5 SWITCH, FLOAT HEATER CONTROL
- S6 SWITCH, FLOAT FILL/ DRAIN CONTROL
- HLTS HIGH-LIMIT T-STAT, RINSE HEATER
- HLRS HIGH-LIMIT T-STAT, WASH HEATER
- RFS RINSE/FILL SOLENOID
- PT PRESSURE TRANSDUCER
- PS POWER SUPPLY 24VDC
- J1 CONNECTOR, DRAIN QUENCH (OPTION)
- SPL SPLICE

09905-005-15-02-A

GD24HT Glasswasher

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